

CITY OF HOPEWELL



Hopewell Regional Wastewater Treatment Facility Alternative 4A-1 Light Phase 2 Improvements

Results of Value Engineering Concepts Evaluation



**HDR ENGINEERING, INC.
5700 LAKE WRIGHT DRIVE, SUITE 300
NORFOLK, VA 23502**

APRIL 30, 2014

| | |
|---|--|
| To: City of Hopewell | |
| From: HDR Engineering, Inc. Bill M'Coy, P.E. | Project: HRWTF Alternative 4A-1 Light Phase 2 Improvements |
| CC: | |
| Date: April 30, 2014 | Job No: 216773 |

1.0 Background & Purpose

On April 1, 2014, Hopewell Nutrient Partners (HNP) was presented with 13 value engineering concepts by the City to evaluate. HNP evaluated each of these concepts and submitted the results to the City and a meeting was held with the City on April 30, 2014 to review and select concepts for implementation. Based on this review, eight concepts were selected for implementation. This results memorandum is intended to document these eight concepts as amendments to the scope of work and concept design presented in Exhibit A of the Comprehensive Agreement.

2.0 Selected Value Engineering Concepts

The following value engineering concepts have been selected for inclusion in the scope of work for the Alternative 4A-1 Light Phase 2 Improvements. Attached is a description of the scope and design basis for each concept.

| Concept No. | Description |
|-------------|---|
| GR-1 | Relocate Flow Control Valves |
| E1-A | Electrical System Redundancy |
| E1-B | Power Monitoring Improvements |
| MB-1 | Changes to Recycle Pumps for MBBR |
| MB-10 | Review Blower Design/Turndown |
| MI-3 | Delete Building Structure over Pump Room |
| XX | Change Blower CS Air Pipe to 304SS Air Piping |
| YY | Change Sodium Hydroxide Storage Tanks to Carbon Steel Material (Insulated and HT) |



HRWTF Alternative 4A-1 Light Phase 2 Value Engineering Study Responses



Alternative No.: [GR-1](#)

Description: Relocate Flow Control Valves

Discussion of Design Base Changes:

The current design proposed by HNP has the flow control valves located on the plant site as depicted on Drawing C-33 rev 3 entitled "Yard Piping Plan 1". Flow control valves will control Honeywell flow diversion between the new segregated MBBR treatment system and the existing Industrial headworks. A fine screen is provided to protect the MBBR treatment system. This VE alternative proposes relocating the flow control valve to a location off site in the area near the connection of RockTenn flow into the North Interceptor. The Honeywell flow will connect to the domestic influent line near Hummel Ross Road and to the North Interceptor near the Rock Tenn connection.

Scope Reductions:

- 1) Delete section of 28" HDPE carrying Honeywell flow from Hummel Ross Road to the terminus at the plant site.
- 2) Delete the MBBR influent fine screens and the associated channels, washer/compactor, etc.
- 3) Delete the sodium bisulfite storage and feed facility

Scope Additions:

- 1) Add connection of the 28" HDPE carrying Honeywell flow into the domestic influent line near Hummel Ross Road.
- 2) Add power/control conduit and cable from regional plant to the flow control station located near the RockTenn connection.
- 3) Add 0.47 MG chlorine contact.
- 4) Add 750kW standby generator for the MBBR Influent Pump Station.
- 5) Modify the existing hypo feed system to feed into the new contact tank.

Other Notes:

Under this alternative, Honeywell flow will have to be diverted to the industrial treatment side during peak domestic flows as influent flows approach the 2040 design basis based on the hydraulic capacity of the existing Domestic PTF. The hydraulic capacity under this alternative would be 29 mgd, which is the capacity of a single mechanical screen (assumes one mechanical screen out of service and no flow allowed through bar screen since MBBR must be protected). Impacts will be to the daily effluent ammonia concentration. At 2040 flows, the peak effluent ammonia concentration will increase 50% as compared to the Concept Design. See HDR's Memo on Process Evaluations for VE Concept GR-1 dated April 21, 2-14 for a discussion of this analysis. The alternative has the advantage of reducing chemical costs by eliminating dechlorination and reducing the chlorine demand by disinfecting segregated treatment effluent instead of primary effluent. The estimated cost savings will be \$480,000 per year at startup flows and \$940,000 per year at 2040 flows for an average cost increase of \$707,600 per year over the life of the project. See HDR's Memo on Process Evaluations for VE Concept GR-1 dated April 21, 2-14 for a discussion of this analysis.

Incorporating the VE Comment GR-1 requires the following changes to the Concept Design:

- 1) A new Chlorine Contact Tank (CCT) would be constructed downstream of the DAFs and upstream of the Primary Clarifier Effluent Channel. The CCT would consist of two rectangular tanks measuring 260-feet long by 10-feet wide with a 12-foot side water depth.
- 2) Adding the new CCTs downstream of the DAFs requires the DAF effluent line to be upsized from 36-inch to 42-inch to offset the additional headloss through the CCTs. In addition, the line from the new CCTs to the Primary Clarifier Effluent Channel will be 42-inch.
- 3) The new CCTs will be located north of the MBBR PS. This requires the new plant access road to be moved to the northern side of the new CCT. However, grading for the plant access road requires that a new retaining wall be constructed around the Effluent Reaeration Structure. A retaining wall is sufficient for the anticipated 9-foot differential grading and would be approximately 250-linear feet. Railing would be needed around the Cast-in Place Concrete retaining wall.



**HRWTF Alternative 4A-1 Light Phase 2
Value Engineering Study Responses**



Alternative No.: [GR-1](#)

Description: Relocate Flow Control Valves

retaining wall.

- 4) The Domestic Primary Clarifier Effluent Box intended to be used for the new 36-inch MBBR PS influent line can be reduced. Level control in the existing Domestic Chlorine Contact Tanks is not as critical since these tanks will no longer be used for disinfection. Instead, the new MBBR PS influent line can connect to the existing 36-inch penetration with blind flange located at the northern end of the Primary Clarifier Effluent Channel. This penetration/blind flange was installed as part of the original plant construction. In addition, the 36-inch line should be upsized to 42-inch upstream of the MBBR PS to convey the increased design flow with the addition of the full Honeywell flow to this line.
- 5) The MBBR Influent line is upsized from 30-inch to 36-inch to convey the increased design flow with the addition of the full Honeywell flow to this line

6)

| Flow Condition | Flow (mgd) | CL2 Dosage (mg/l) | CL2 Dose (lb/d) | HOCL Feed Rate (gpd)* | HOCL Feed Rate (gph) |
|-----------------|------------|-------------------|-----------------|-----------------------|----------------------|
| Minimum Day | 4.8 | 1.5 | 60 | 48 | 2.0 |
| Design Average | 19.7 | 10 | 1,643 | 1,314 | 55 |
| Startup Average | 9.0 | 10 | 751 | 600 | 25 |
| Peak Day | 33.6 | 15 | 4,203 | 3,363 | 140 |

*Based on 1.25 lbs CL2 per gallon HOCL

- 7) The existing Sodium Hypochlorite (SHC) Facility feed system has three 12,000 gallon storage tanks and four metering pumps with a capacity of 15.3 – 83.5 gph each. The existing system will be modified as follows:
 - a) A two-pump skid will be installed in parallel with the existing pump skid. Each diaphragm metering pump will have a capacity of 1-17.2 GPH. The skid dimensions are 75" wide x 30" deep x 60" high. Also included are two ProMinent Dulcometer DACa Controllers for automatic chlorine residual control including ORP sensors, signal converters, and cables. The proposed DACa Controllers match the existing controllers currently in use in the domestic chlorine contact tanks.
 - b) Two new double containment SHC feed lines need to be routed from the SHC Facility to the influent end of each CCT. Double containment piping system for each of the two feed lines consists of two (one active / one standby) 1-inch clear braded-reinforced PVC tubing as manufactured by Finger Lakes Extrusion contained in a 4-inch Schedule 80 CPVC pipe. The approximate length of each feed line is 650 linear feet and a precast chemical monitoring manhole is to be located every 100-feet for a total of 7 for each line (14 total for both lines). The precast monitoring manholes are 4-foot in diameter by approximately 4-foot in height and shall have a 30"x30" square aluminum access hatch.
 - c) To provide effective mixing of the sodium hypochlorite into the DAF effluent flow, two chemical induction mixers will be installed, one at the head of each tank. The mixers will be (2) Evoqua (Siemens) WT WaterChamp Model SWC20F Water Champs, one to be mounted in each tank, 20 HP each with a 460/3/60 NEMA 4X control panel and motor protection device for each unit.
- 8) The Sodium Bisulfite Facility will be completely eliminated.
- 9) The MBBR Screening Facility will be completely eliminated.
- 10) A new 750kW standby generator is needed at the MBBR PS. This is required to ensure domestic flow is always being disinfected in the CCTs. The generator should be installed on a 2-foot thick concrete equipment pad.
- 11) The Gravely Run Flow Control (GRPS FCV) Structure can be relocated to near the RockTenn connection to the North Interceptor. The new dedicated GRPS discharge line to the DPTF would connect at the existing plug valve installed in Contract 1 that is located in Hummel Ross Road. In addition, a fiber optic line needs to be run from the HRWTF Admin Building to the GRPS FCV Structure. This is approximately 3,000 linear feet.
- 12) Additional pavement needs to be provided west of the MBBR PS in addition to the new road way to provide a parking area for a crane to access the MBBR PS pumps for removal/installation. There is significant impervious area for this parking area that may increase the BMP requirements.

Design services associated with VE Item GR-1: Additional design effort is based on the new chlorine contact tank and retaining wall, and includes associated design documents.



HRWTF Alternative 4A-1 Light Phase 2
Value Engineering Study Responses



Alternative No.: [GR-1](#)

Description: Relocate Flow Control Valves

Cost Summary:

| Item | Capital Cost | Annual O&M Cost | Net Present Worth Cost |
|---|--------------|-----------------|------------------------|
| Design services | \$134,970.00 | | \$134,970.00 |
| Process equipment, civil, mechanical, electrical, & I&C | \$721,847.00 | | \$721,847.00 |
| Chemical costs | - | (\$707,600.00) | (\$8,818,000.00) |
| TOTAL | \$856,817.00 | (\$707,600.00) | (\$7,961,183.00) |

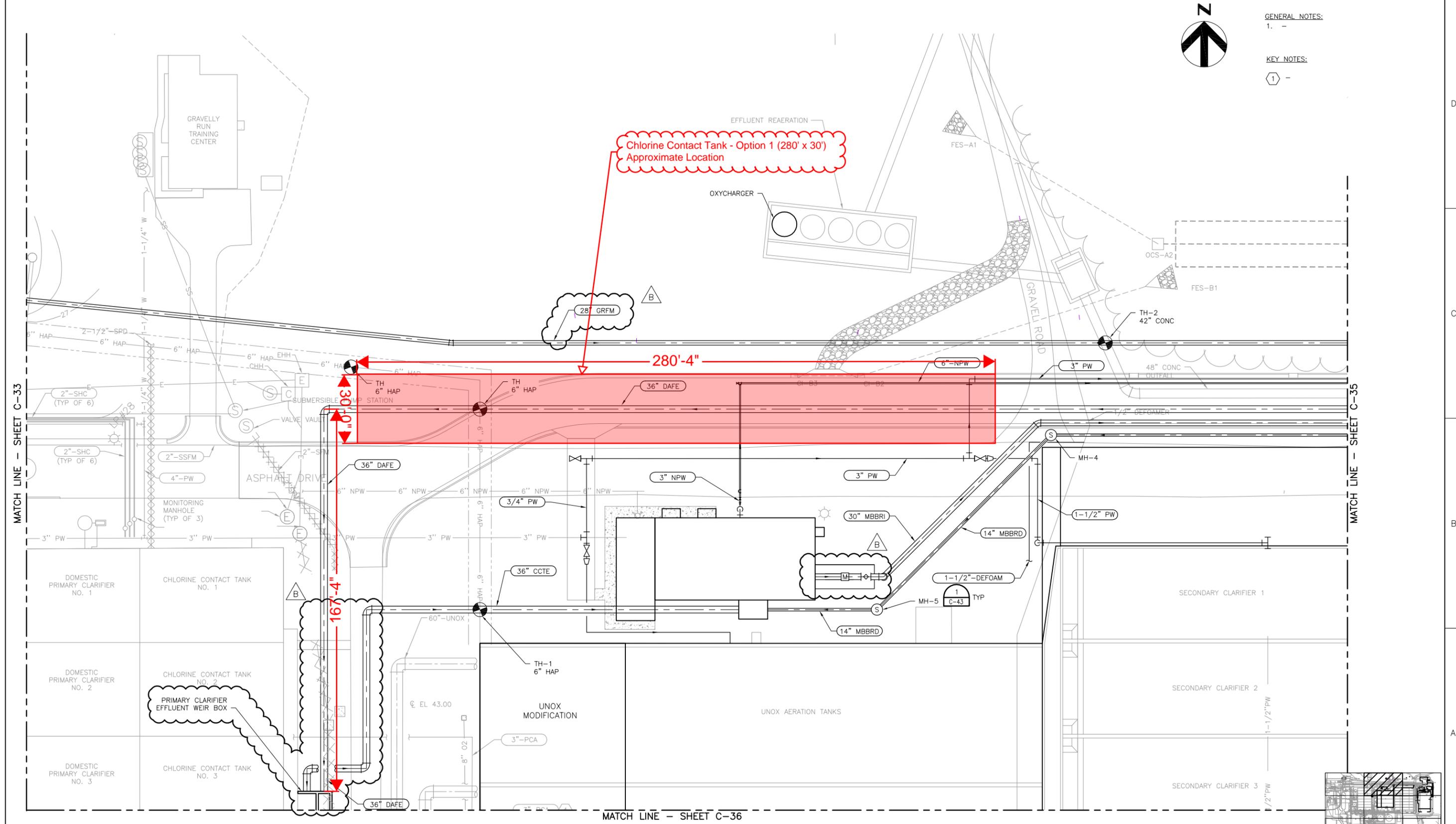
Recommendations:

This alternative has been accepted by the City.



GENERAL NOTES:
1. -

KEY NOTES:
① -



MATCH LINE - SHEET C-33

MATCH LINE - SHEET C-35

MATCH LINE - SHEET C-36



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| ISSUE | DATE | DESCRIPTION |
|-------|------------|-----------------------------|
| B | 03/12/2014 | REVISED EFF. BOX & FM |
| A | 08/26/2013 | CONCEPTUAL DESIGN SUBMITTAL |

| | |
|------------------|------------------|
| PROJECT MANAGER: | WILLIAM S. M'COY |
| DESIGNED BY: | D. ZIRKLE |
| DRAWN BY: | T. LOKEY |
| CHECKED BY: | |
| PROJECT NUMBER: | |

CONCEPTUAL DESIGN

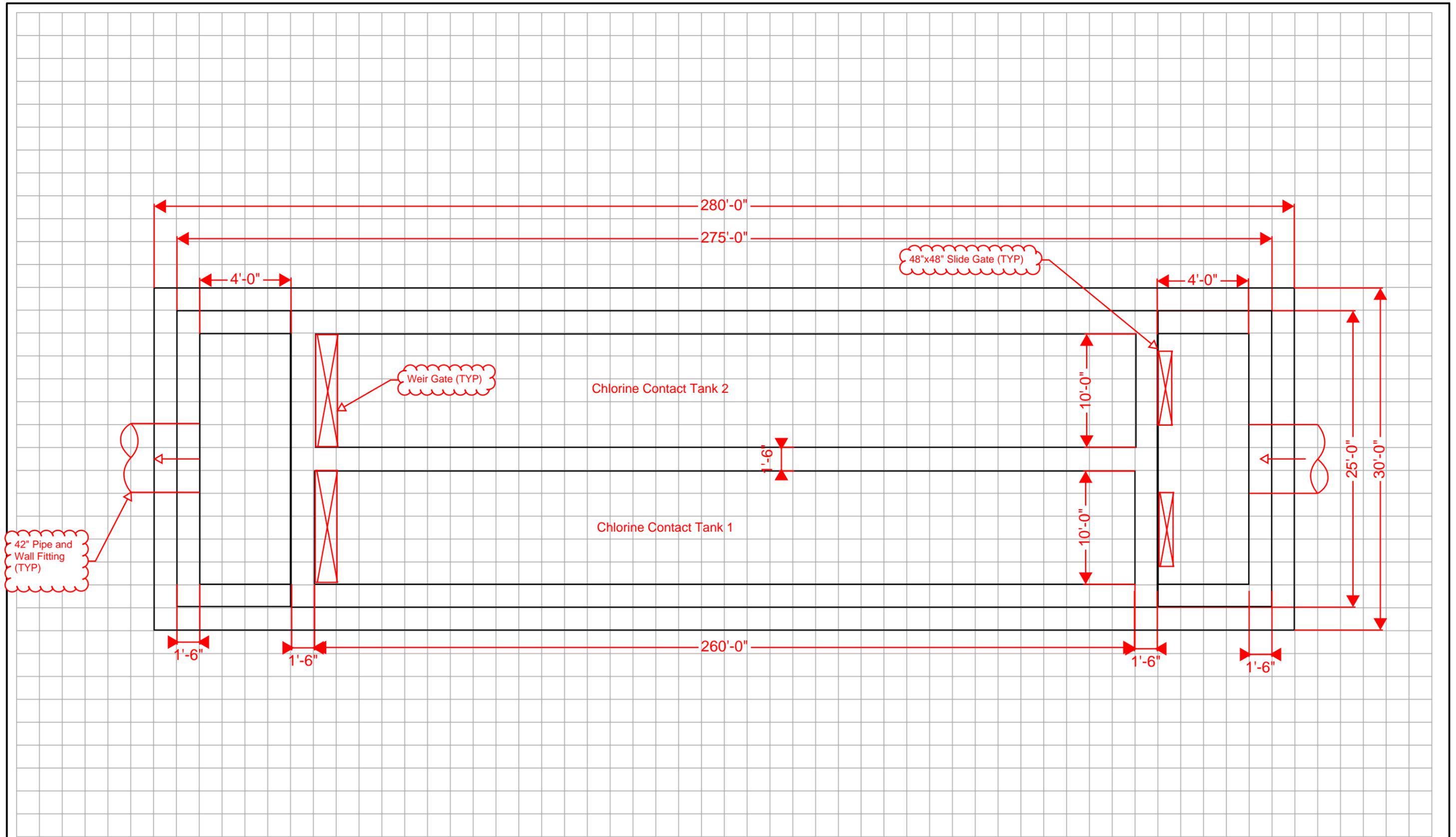
**CITY OF HOPEWELL
HOPEWELL REGIONAL WASTEWATER TREATMENT FACILITY
ALTERNATIVE 4A-1 LIGHT PHASE 2**

YARD PIPING PLAN 2

0 1" 2'

FILENAME: C-34.dwg
SCALE: 1"=20'

DRAWING NUMBER: **C-34**
SHEET OF: -



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| ISSUE | DATE | DESCRIPTION |
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| PROJECT MANAGER: | |
| DESIGNED BY: | |
| DRAWN BY: | |
| CHECKED BY: | |
| PROJECT NUMBER | 70922 |

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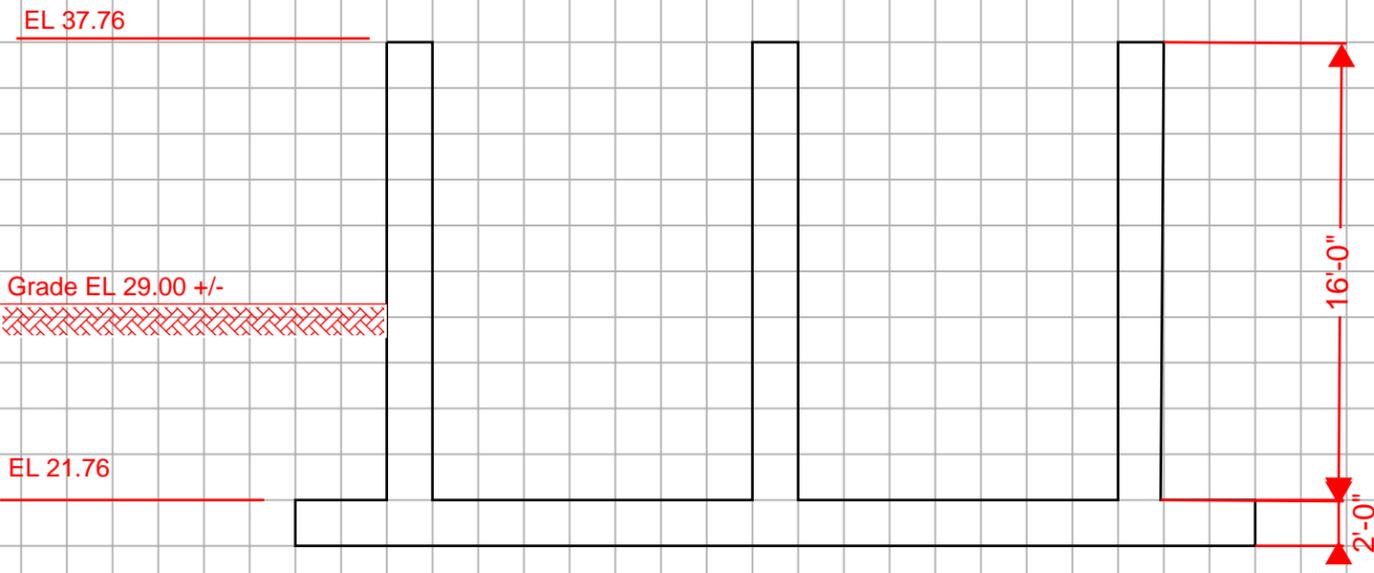
GR-1 - Chlorine Contact Tank - Option 1
Plan



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| FILENAME | |
| SCALE | |

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| SHEET NUMBER | |
|--------------|--|

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| SHEET | | OF | |
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Suite 300
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| ISSUE | DATE | DESCRIPTION |
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| PROJECT MANAGER: | |
| DESIGNED BY: | |
| DRAWN BY: | |
| CHECKED BY: | |
| PROJECT NUMBER | 70922 |

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GR-1 - Chlorine Contact Tank - Option 1
Section



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| SCALE | |

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| SHEET NUMBER | |
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HRWTF Alternative 4A-1 Light Phase 2
Value Engineering Study Responses



Alternative No. [E1-A](#)
Description: Electrical System Redundancy

Discussion of Design Base Changes:

The current proposed electrical design configuration does not include redundant electrical services to the critical electrical distribution and motor control equipment. This VE alternate recommends that a “main-tie-main” configuration for the new 5 kV switchgear and motor control centers to minimize single point of electrical failure.

Scope Reductions:

- 1) None.

Scope Additions:

- 1) Main Tie-Breaker Switch and appurtenances

Other Notes:

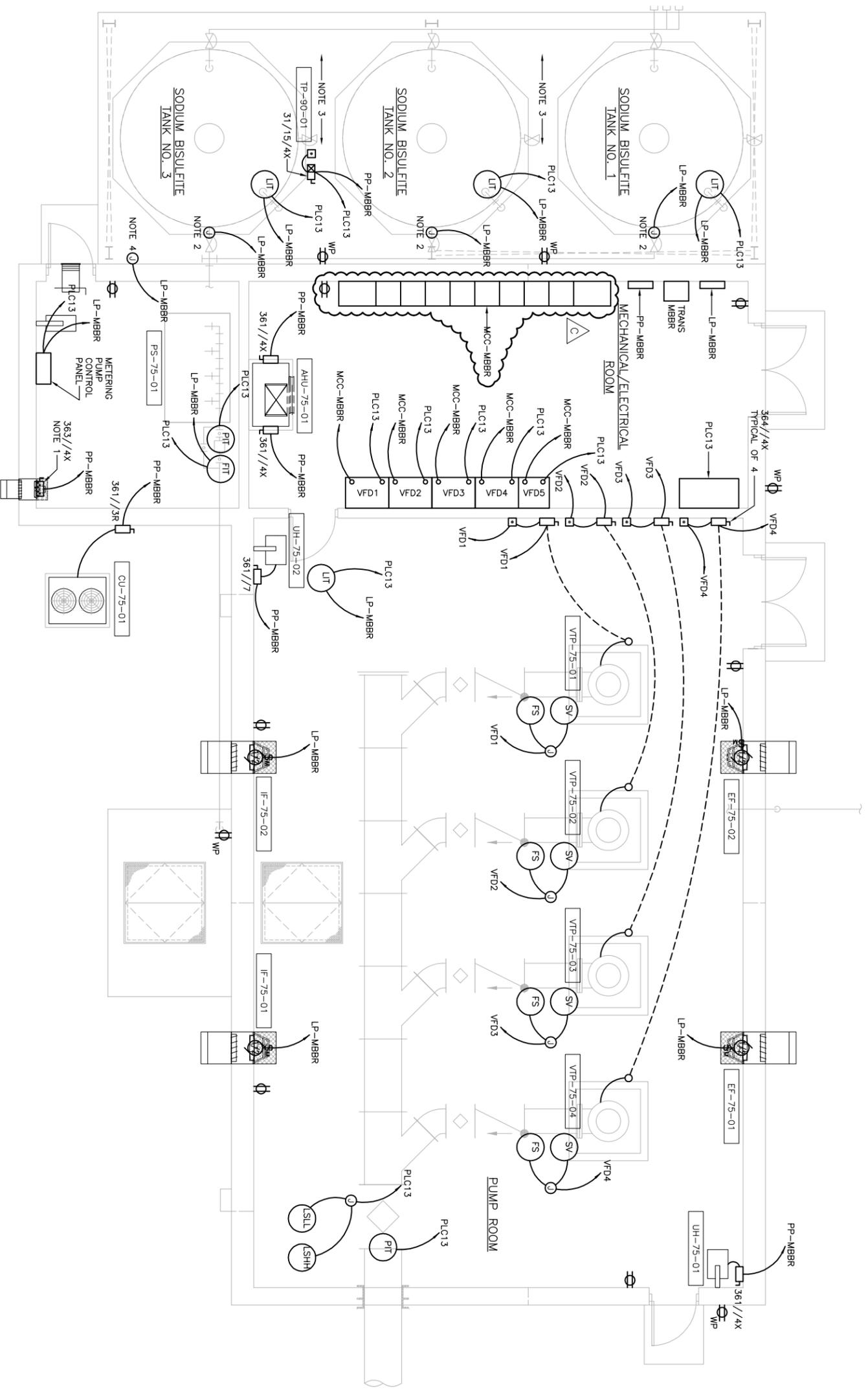
See attached drawings.

Cost Summary:

| Item | Capital Cost | Annual O&M Cost | Net Present Worth Cost |
|---|---------------------|-----------------|------------------------|
| Add Main Tie-Breaker Switch, associated appurtenances | \$808,742.00 | | |
| TOTAL | \$808,742.00 | | |

Recommendations:

This alternative has been selected by the City.



- SHEET NOTES:**
1. WATER HEATER DISCONNECT. COORDINATE LOCATION AND VERIFY ELECTRICAL REQUIREMENTS WITH MANUFACTURER.
 2. J-BOX FOR CONNECTION TO TANK HEAT TRACING. VERIFY ELECTRICAL REQUIREMENTS WITH MANUFACTURER.
 3. STORAGE TANK AREA SHALL BE CONSIDERED A WET AREA. ALL ELECTRICAL EQUIPMENT CONDUIT, ETC. AND ITS INSTALLATION SHALL MEET THIS AREA CLASSIFICATION.
 4. J-BOX FOR CONNECTION TO EMERGENCY SHOWER/EYEWASH HEAT TRACING. COORDINATE LOCATION AND VERIFY ELECTRICAL REQUIREMENTS WITH MANUFACTURER.

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|-------|------------|--------------------------------|
| ISSUE | DATE | DESCRIPTION |
| C | 04/18/2014 | VE E-1A |
| B | 09/20/2013 | ADDED SODIUM BISULFITE PROCESS |
| A | 08/28/2013 | CONCEPTUAL DESIGN SUBMITTAL |

| | |
|------------------|------------------|
| PROJECT MANAGER: | WILLIAM S. M'COY |
| DESIGNED BY: | J. VAN TASSEL |
| DRAWN BY: | J. VAN TASSEL |
| CHECKED BY: | L. ANDERSON |
| PROJECT NUMBER | |

CONCEPTUAL DESIGN

**CITY OF HOPEWELL
HOPEWELL REGIONAL WASTEWATER
TREATMENT FACILITY
ALTERNATIVE 4A-1 LIGHT
PHASE 2**

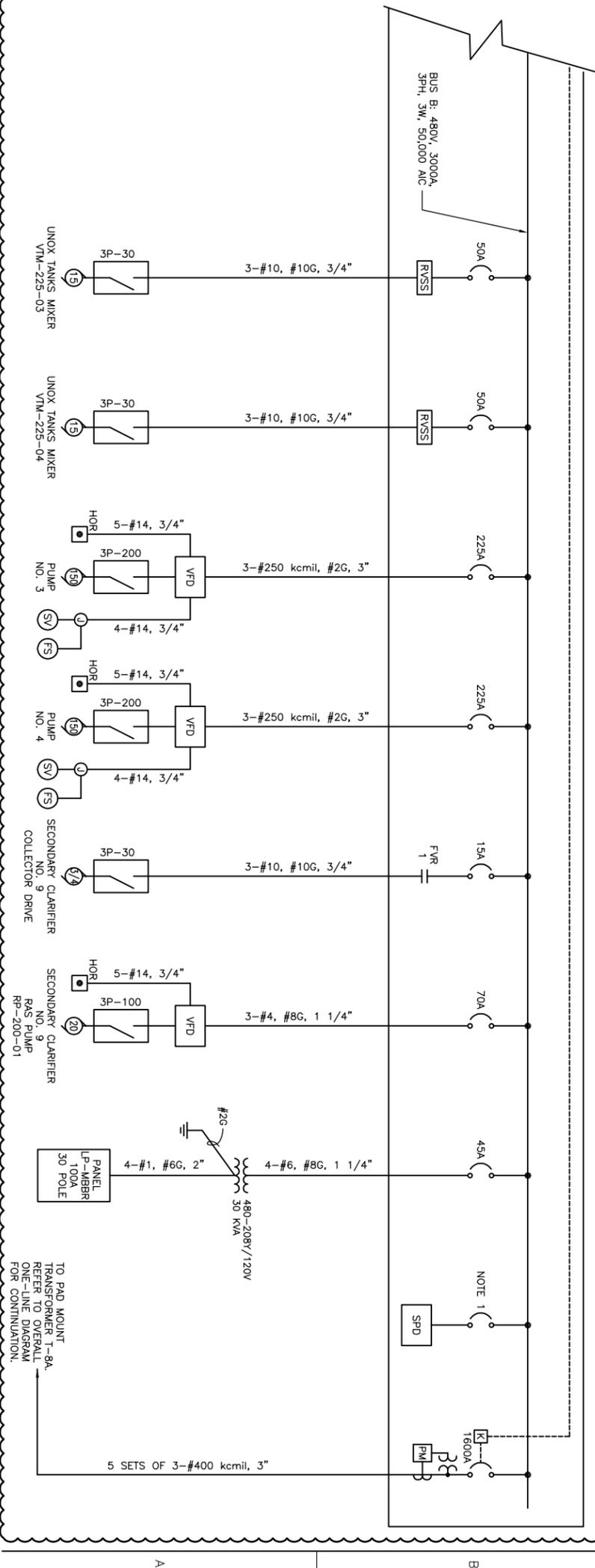
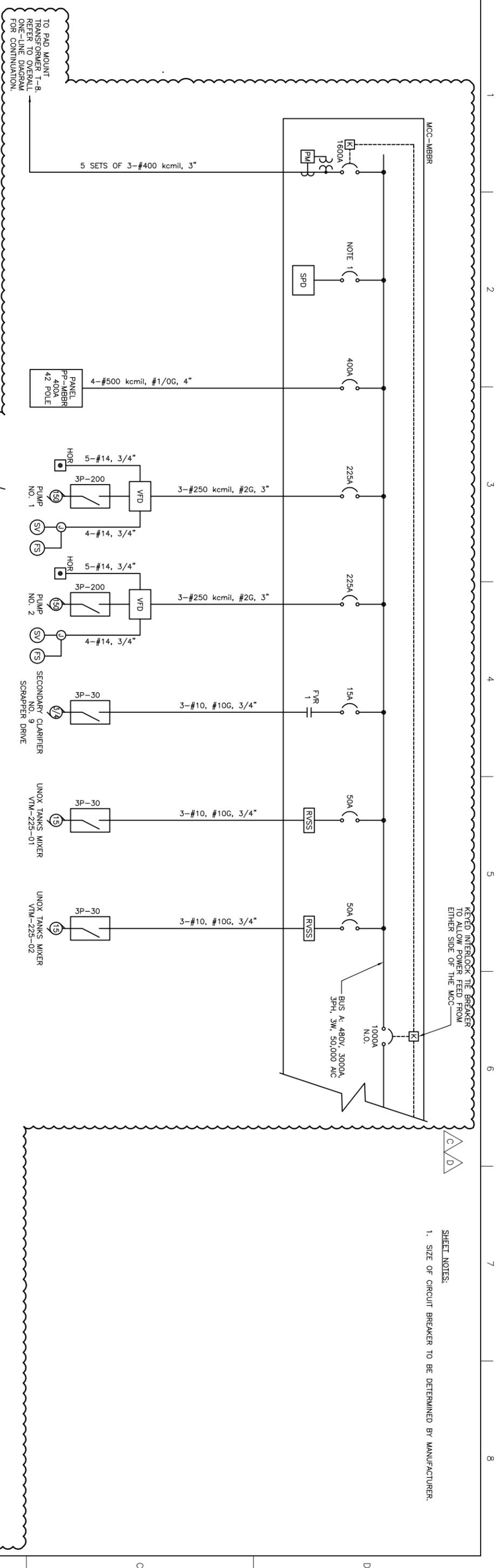
**MBBR INFLUENT PUMP STATION
AND SODIUM BISULFITE FACILITY
ELECTRICAL POWER PLAN**

0 1" 2"
SCALE 1/4"=1'-0"

| | | | |
|----------|------------|----------------|------|
| FILENAME | E-075.dwg | DRAWING NUMBER | E-75 |
| SCALE | 1/4"=1'-0" | SHEET | OF |

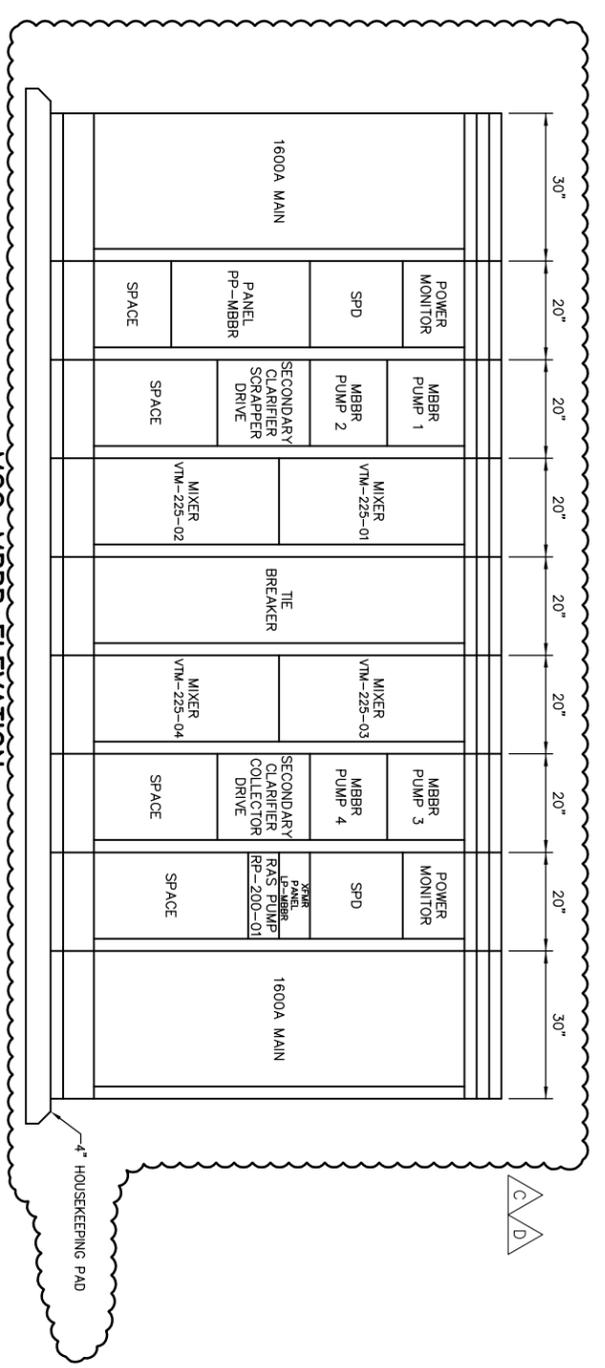
KEYED INTERLOCK THE BREAKER TO ALLOW POWER FEED FROM EITHER SIDE OF THE MCC

SHEET NOTES:
1. SIZE OF CIRCUIT BREAKER TO BE DETERMINED BY MANUFACTURER.



| | | | | | | | |
|---|---|---|--|--|----------------------|---|-----|
| | | CONCEPTUAL DESIGN | | CITY OF HOPEWELL HOPEWELL REGIONAL WASTEWATER TREATMENT FACILITY ALTERNATIVE 4A-1 LIGHT PHASE 2 | | MBBR INFLUENT PUMP STATION ELECTRICAL ONE-LINE DIAGRAM | |
| HDR Engineering, Inc. 5700 Lake Wright Dr. Suite 300 Norfolk, VA 23502 | PROJECT MANAGER: WILLIAM S. M'COY DESIGNED BY: J. VAN TASSEL DRAWN BY: J. VAN TASSEL CHECKED BY: L. ANDERSON | PROJECT NUMBER: | PROJECT NUMBER: | FILENAME: E-077.dwg SCALE: NONE | DRAWING NUMBER: E-77 | SHEET: | OF: |
| D 04/18/2014 VE E-1A | C 03/12/2014 MIXER REVISION & VFP HP REVISION | B 09/20/2013 ADDED SODIUM BISULFITE PROCESS | A 08/28/2013 CONCEPTUAL DESIGN SUBMITTAL | PROJECT MANAGER: WILLIAM S. M'COY DESIGNED BY: J. VAN TASSEL DRAWN BY: J. VAN TASSEL CHECKED BY: L. ANDERSON | | | |
| ISSUE: | DATE: | DESCRIPTION: | | | | | |

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 Suite 300
 Norfolk, VA 23502

| ISSUE | DATE | DESCRIPTION |
|-------|------------|--------------------------------|
| D | 04/18/2014 | VE E-1A |
| C | 03/12/2014 | MIXER REVISION |
| B | 09/20/2013 | ADDED SODIUM BISULFITE PROCESS |
| A | 08/28/2013 | CONCEPTUAL DESIGN SUBMITTAL |

| | |
|------------------|------------------|
| PROJECT MANAGER: | WILLIAM S. M'COY |
| DESIGNED BY: | J. VAN TASSEL |
| DRAWN BY: | J. VAN TASSEL |
| CHECKED BY: | L. ANDERSON |
| PROJECT NUMBER: | |

CONCEPTUAL DESIGN

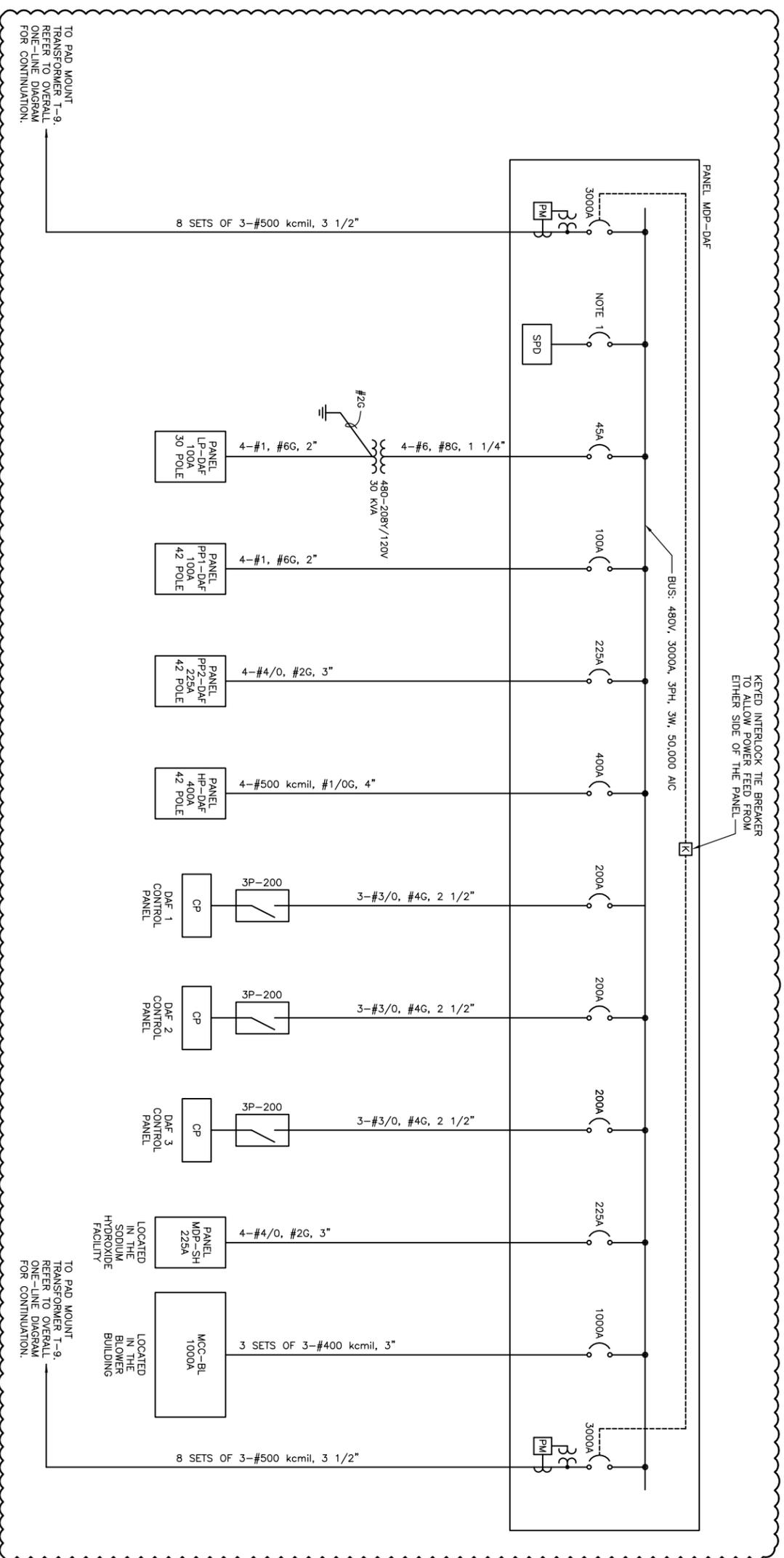
**CITY OF HOPEWELL
 HOPEWELL REGIONAL WASTEWATER
 TREATMENT FACILITY
 ALTERNATIVE 4A-1 LIGHT
 PHASE 2**

**MBBR INFLUENT PUMP STATION
 MCC-MBBR ELEVATION**

0 1" 2"
 FILENAME: E-078.dwg
 SCALE: NONE
 DRAWING NUMBER: **E-78**
 SHEET: OF -

A B C D

SHEET NOTES:
 1. SIZE OF CIRCUIT BREAKER TO BE DETERMINED BY MANUFACTURER.



TO PAD MOUNT
 TRANSFORMER T-9,
 REFER TO GENERAL
 ONE-LINE DIAGRAM
 FOR CONTINUATION.

TO PAD MOUNT
 TRANSFORMER T-9,
 REFER TO GENERAL
 ONE-LINE DIAGRAM
 FOR CONTINUATION.

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 Suite 300
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|-------|------------|-----------------------------|
| ISSUE | DATE | DESCRIPTION |
| A | 08/26/2013 | CONCEPTUAL DESIGN SUBMITTAL |
| B | 08/26/2013 | ADDED MOTORIZED VALVES |
| C | 09/20/2013 | ADDED BLOWER BUILDING FEED |
| D | 03/12/2014 | DAF NO. 4 DELETED |
| E | 04/18/2014 | VE E-1A |

PROJECT MANAGER: WILLIAM S. M'COY
 DESIGNED BY: J. VAN TASSEL
 DRAWN BY: J. VAN TASSEL
 CHECKED BY: L. ANDERSON

CONCEPTUAL DESIGN

**CITY OF HOPEWELL
 HOPEWELL REGIONAL WASTEWATER
 TREATMENT FACILITY
 ALTERNATIVE 4A-1 LIGHT
 PHASE 2**

**DAF BUILDING
 ELECTRICAL ONE-LINE DIAGRAM**

0 1" 2"
 FILENAME: E-129.dwg
 SCALE: NONE

DRAWING NUMBER: **E-129**
 SHEET: OF

A

B

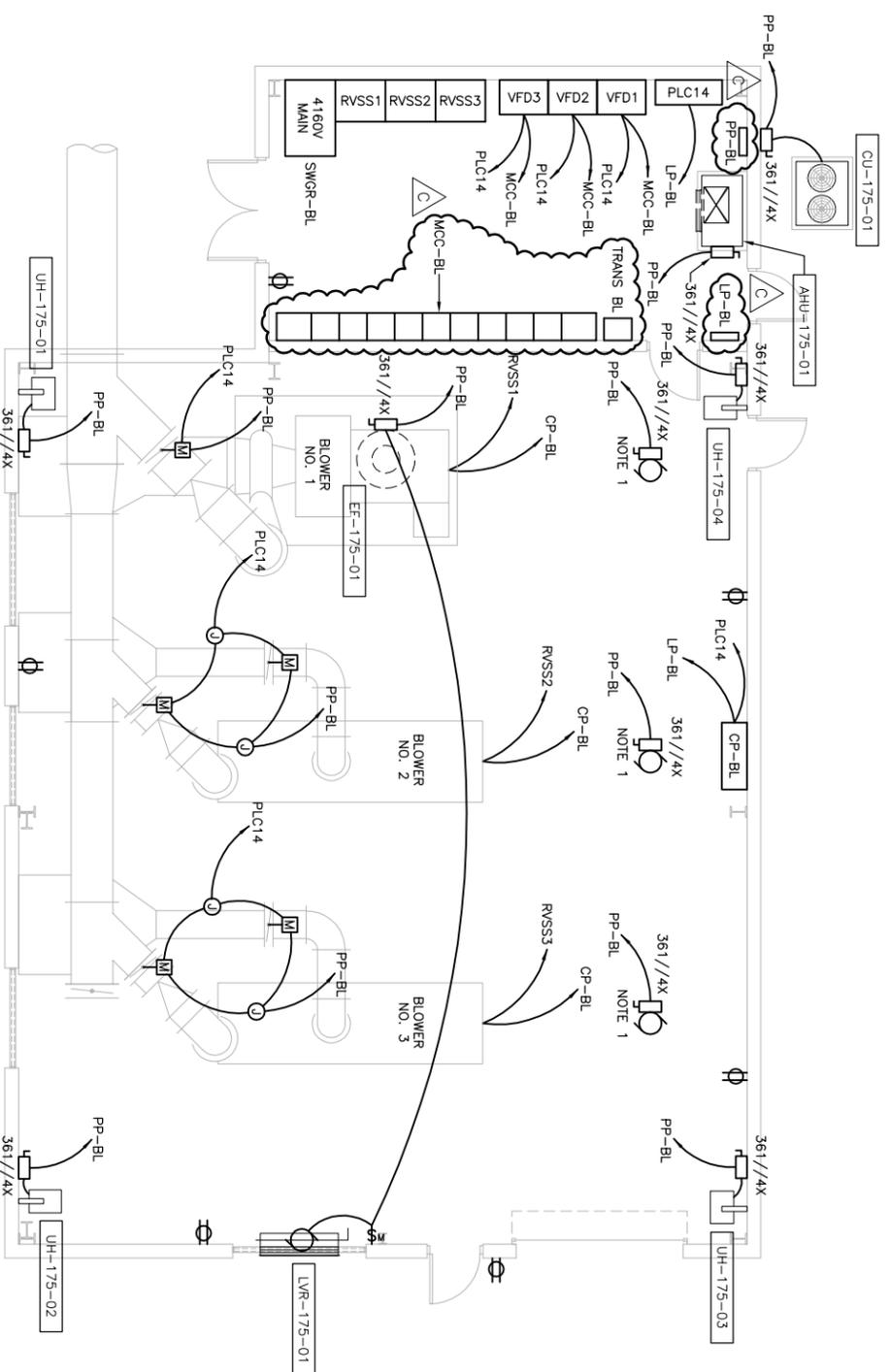
C

D

1 2 3 4 5 6 7 8



SHEET NOTES:
 1. COORDINATE LOCATION AND ELECTRICAL REQUIREMENTS FOR MONORAIL, TYPICAL OF THREE.



PLAN

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 Suite 300
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| | | |
|-------|------------|-----------------------------|
| ISSUE | DATE | DESCRIPTION |
| C | 04/18/2014 | VE E-1A |
| B | 09/20/2013 | CONCEPTUAL DESIGN SUBMITTAL |

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|------------------|------------------|
| PROJECT MANAGER: | WILLIAM S. M'COY |
| DESIGNED BY: | J. VAN TASSEL |
| DRAWN BY: | J. VAN TASSEL |
| CHECKED BY: | L. ANDERSON |
| PROJECT NUMBER: | |

CONCEPTUAL DESIGN

**CITY OF HOPEWELL
 HOPEWELL REGIONAL WASTEWATER
 TREATMENT FACILITY
 ALTERNATIVE 4A-1 LIGHT
 PHASE 2**

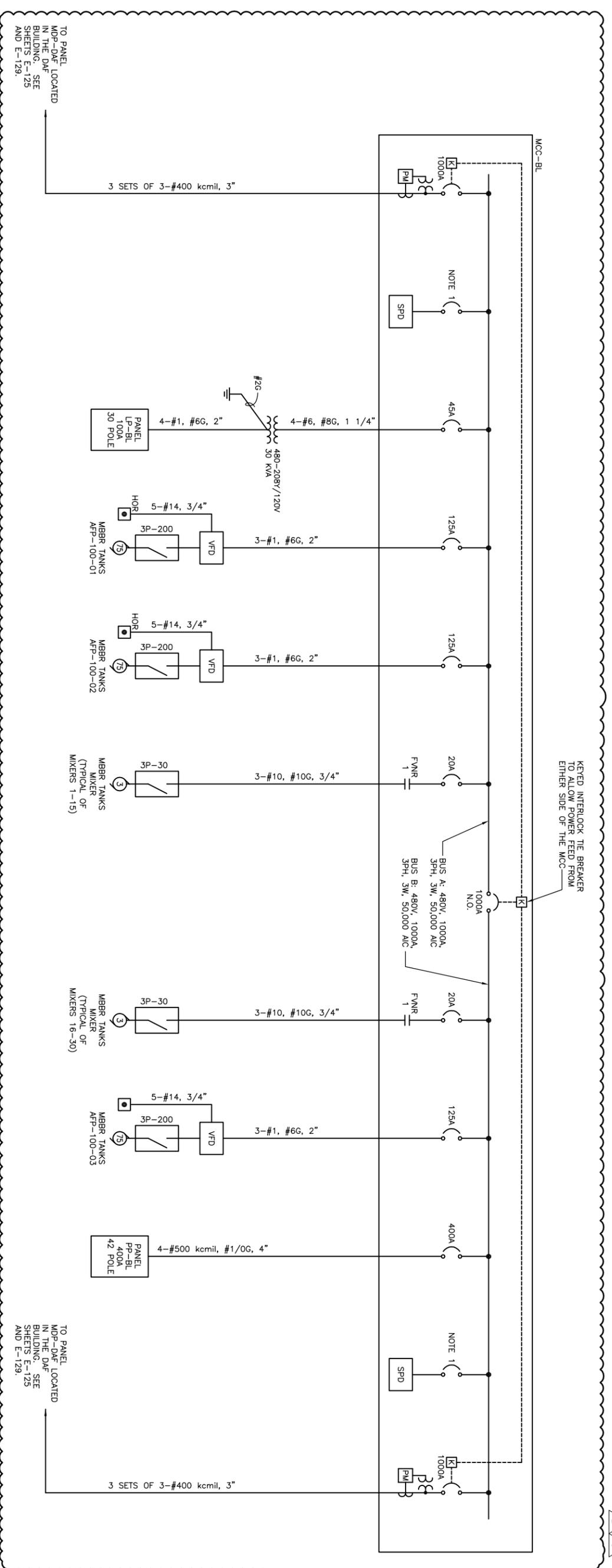
**BLOWER BUILDING
 ELECTRICAL POWER PLAN**

0 1" 2"
 FILENAME: E-175.dwg
 SCALE: 3/16" = 1'-0"

DRAWING NUMBER: **E-175**
 SHEET: OF

A B C D

SHEET NOTES:
 1. SIZE OF CIRCUIT BREAKER TO BE DETERMINED BY MANUFACTURER.



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| ISSUE | DATE | DESCRIPTION |
|-------|------------|--------------------------------------|
| C | 04/18/2014 | VE E-1A |
| B | 03/12/2014 | VALVE AND MIXER REVISION FOR 5 TANKS |
| A | 08/28/2013 | CONCEPTUAL DESIGN SUBMITTAL |

| | |
|------------------|------------------|
| PROJECT MANAGER: | WILLIAM S. M'COY |
| DESIGNED BY: | J. VAN TASSEL |
| DRAWN BY: | J. VAN TASSEL |
| CHECKED BY: | L. ANDERSON |

CONCEPTUAL DESIGN

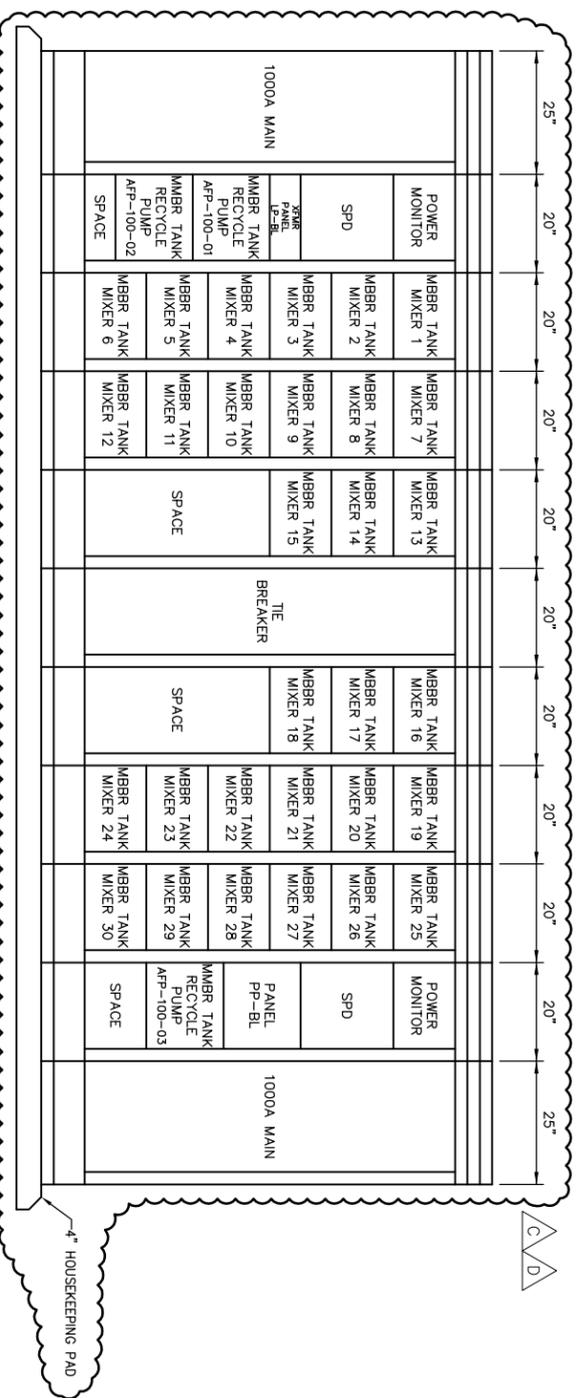
**CITY OF HOPEWELL
 HOPEWELL REGIONAL WASTEWATER
 TREATMENT FACILITY
 ALTERNATIVE 4A-1 LIGHT
 PHASE 2**

**BLOWER BUILDING
 ELECTRICAL ONE-LINE DIAGRAM**

0 1" 2"

FILENAME: E-178.dwg
 SCALE: NONE

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| DRAWING NUMBER | E-178 |
| SHEET | OF |



MCC-BL ELEVATION
NO SCALE

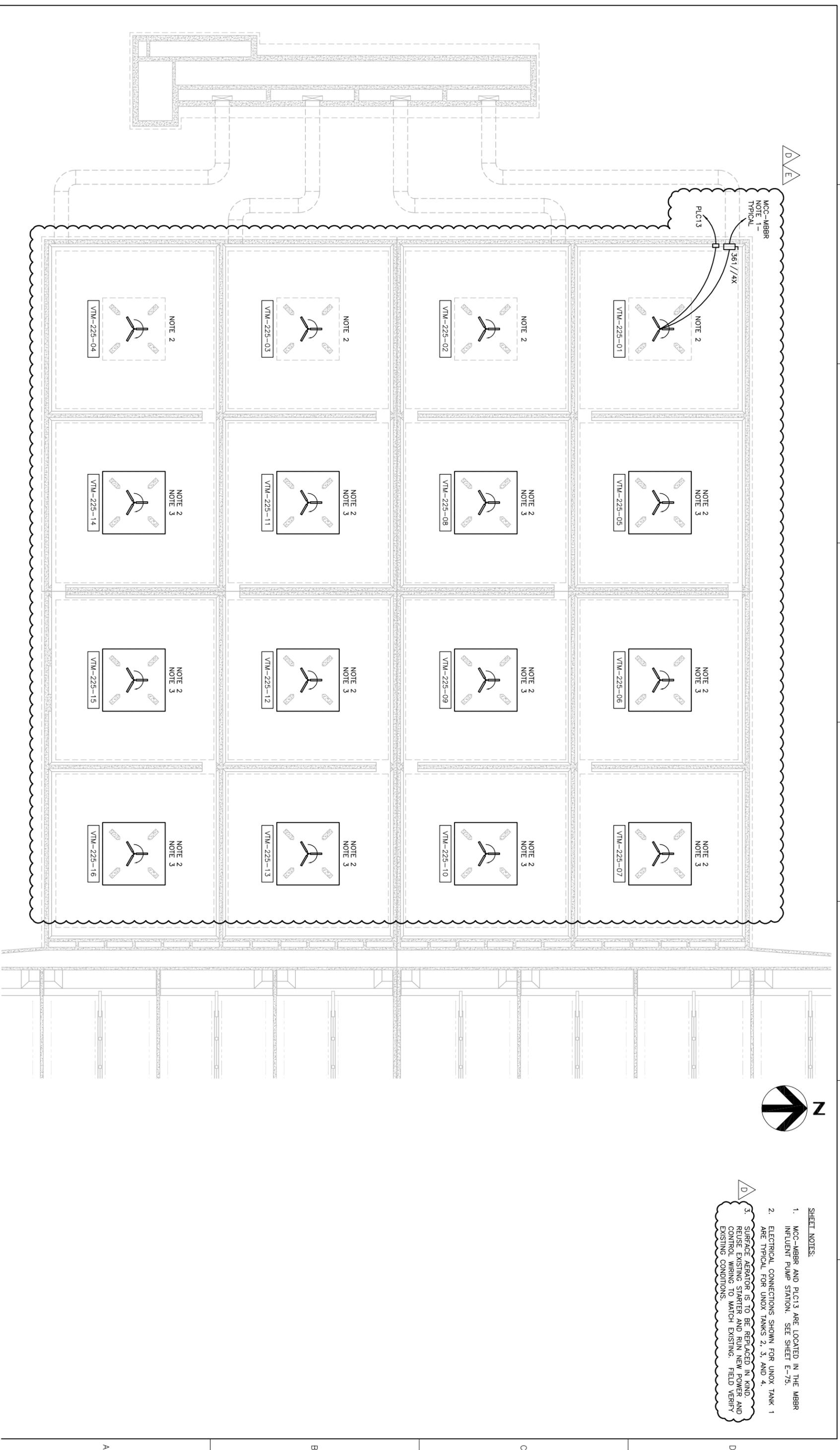
| | | | |
|---|---------------------------------------|-----------------------------------|--|
| HDR HDR Engineering, Inc. 5700 Lake Wright Dr. Suite 300 North, VA 23502 | | PROJECT MANAGER: WILLIAM S. M'COY | |
| DESIGNED BY: J. VAN TASSEL | DRAWN BY: J. VAN TASSEL | PROJECT NUMBER: | |
| CHECKED BY: L. ANDERSON | | | |
| D 04/18/2014 VE E-1A | 03/12/2014 MIXER REVISION FOR 5 TANKS | | |
| C 03/12/2014 | 09/20/2013 ADDED DRAWING | | |
| B 09/20/2013 | | | |
| ISSUE | DATE | DESCRIPTION | |

CONCEPTUAL DESIGN

**CITY OF HOPEWELL
HOPEWELL REGIONAL WASTEWATER
TREATMENT FACILITY
ALTERNATIVE 4A-1 LIGHT
PHASE 2**

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|----------|-----------|---|-------|
| | | BLOWER BUILDING MCC-BL ELEVATION | |
| FILENAME | E-179.dwg | DRAWING NUMBER | E-179 |
| SCALE | NONE | SHEET | OF |

1 2 3 4 5 6 7 8



SHEET NOTES:

1. MCC-MBBR AND PLC13 ARE LOCATED IN THE MBBR INFLUENT PUMP STATION. SEE SHEET E-75.
2. ELECTRICAL CONNECTIONS SHOWN FOR UNOX TANK 1 ARE TYPICAL FOR UNOX TANKS 2, 3, AND 4.
3. SURFACE AERATOR IS TO BE REPLACED IN KIND. REUSE EXISTING STARTER AND RUN NEW POWER AND CONTROL WIRING TO MATCH EXISTING. FIELD VERIFY EXISTING CONDITIONS.

△ D/E

MCC-MBBR
NOTE 1 -
TYPICAL

361//4X

PLC13

NOTE 2

VTM-225-01

NOTE 2
NOTE 3

VTM-225-05

NOTE 2
NOTE 3

VTM-225-06

NOTE 2
NOTE 3

VTM-225-07

NOTE 2

VTM-225-02

NOTE 2
NOTE 3

VTM-225-08

NOTE 2
NOTE 3

VTM-225-09

NOTE 2
NOTE 3

VTM-225-10

NOTE 2

VTM-225-03

NOTE 2
NOTE 3

VTM-225-11

NOTE 2
NOTE 3

VTM-225-12

NOTE 2
NOTE 3

VTM-225-13

NOTE 2

VTM-225-04

NOTE 2
NOTE 3

VTM-225-14

NOTE 2
NOTE 3

VTM-225-15

NOTE 2
NOTE 3

VTM-225-16

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Norton, VA 23502

| ISSUE | DATE | DESCRIPTION |
|-------|------------|-----------------------------|
| E | 04/18/2014 | VE E-1A |
| D | 03/12/2014 | MIXER REVISIONS |
| C | 09/20/2013 | REVISED FOR PLC13 |
| B | 09/06/2013 | REVISED FOR EXISTING PLC3 |
| A | 08/28/2013 | CONCEPTUAL DESIGN SUBMITTAL |

| | |
|------------------|------------------|
| PROJECT MANAGER: | WILLIAM S. M'COY |
| DESIGNED BY: | J. VAN TASSEL |
| DRAWN BY: | J. VAN TASSEL |
| CHECKED BY: | L. ANDERSON |
| PROJECT NUMBER: | |

CONCEPTUAL DESIGN

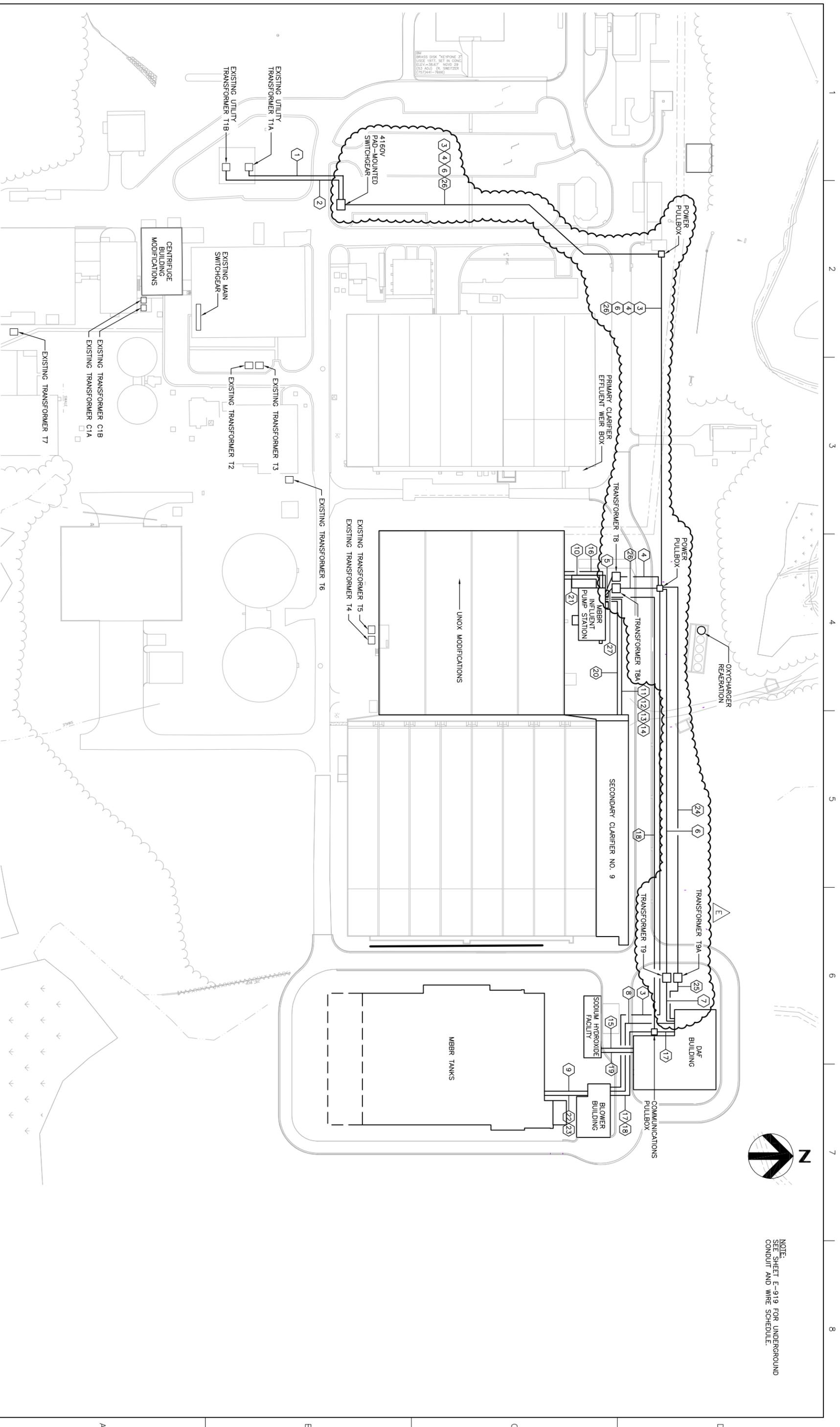
**CITY OF HOPEWELL
HOPEWELL REGIONAL WASTEWATER
TREATMENT FACILITY
ALTERNATIVE 4A-1 LIGHT
PHASE 2**

UNOX POWER PLAN

0 1" 2"

| | | | |
|----------|---------------|----------------|-------|
| FILENAME | E-225.dwg | DRAWING NUMBER | E-225 |
| SCALE | 1/16" = 1'-0" | SHEET | OF |

NOTE:
SEE SHEET E-919 FOR UNDERGROUND
CONDUIT AND WIRE SCHEDULE.



HDR
HDR Engineering, Inc.
5700 Lake Wright Dr.
Suite 300
NorthVA, VA 23052

| | | |
|-------|------------|------------------------------------|
| ISSUE | DATE | DESCRIPTION |
| E | 04/18/2008 | E-1A |
| D | 10/08/2013 | ADDED MBR SCREENS/COMPACTORS |
| C | 09/20/2013 | REVISED FOR PLOT 3/ADDED MBR TANKS |
| B | 09/06/2013 | CONCEPTUAL DESIGN SUBMITTAL |

| | |
|------------------|------------------|
| PROJECT MANAGER: | WILLIAM S. M'COY |
| DESIGNED BY: | J. VAN TASSEL |
| DRAWN BY: | J. VAN TASSEL |
| CHECKED BY: | L. ANDERSON |

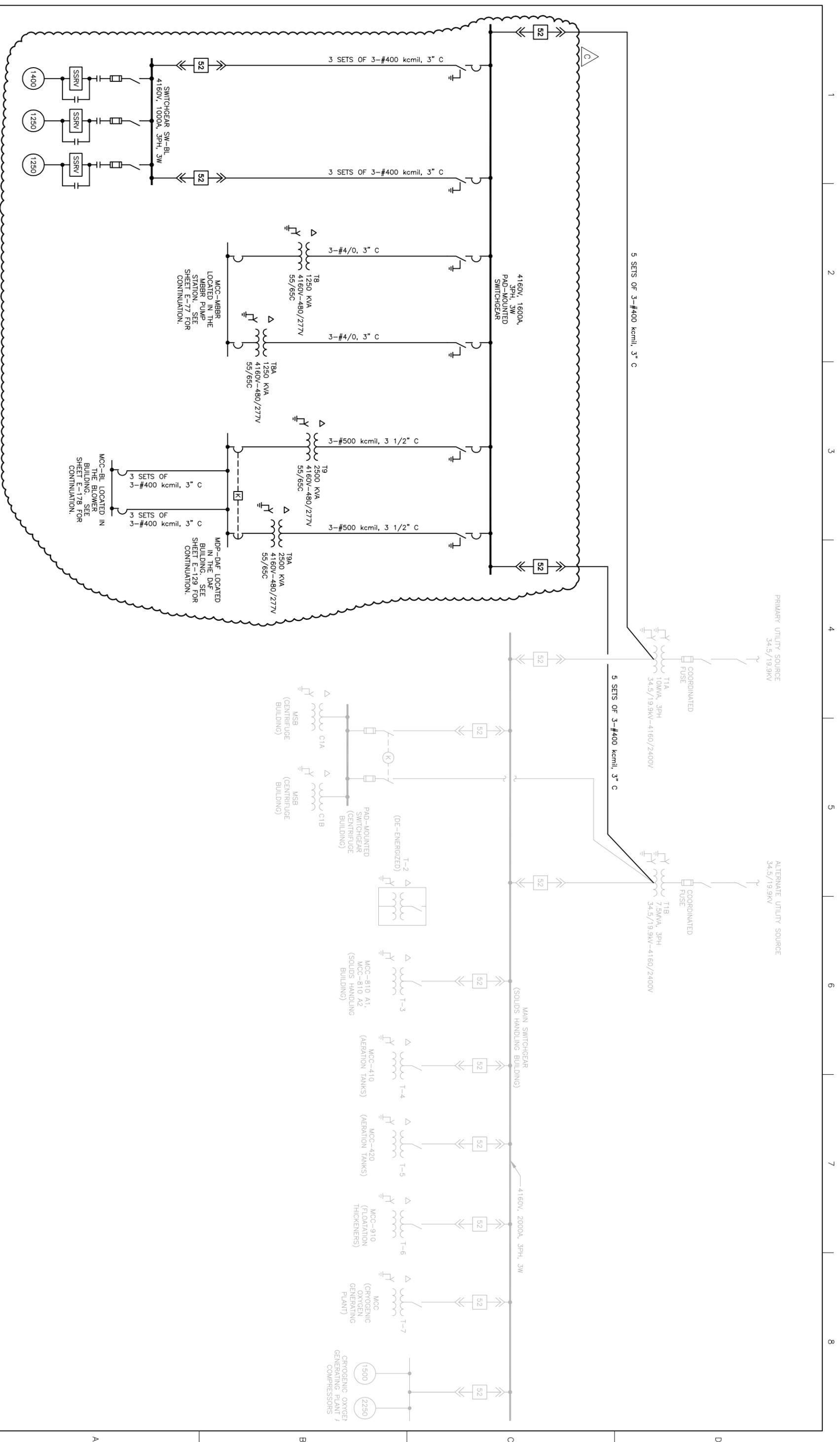
CONCEPTUAL DESIGN

**CITY OF HOPEWELL
HOPEWELL REGIONAL WASTEWATER
TREATMENT FACILITY
ALTERNATIVE 4A-1 LIGHT
PHASE 2**

ELECTRICAL SITE PLAN

SCALE: 1" = 60'

| | |
|----------------|-----------|
| FILENAME | E-905.dwg |
| DRAWING NUMBER | E-905 |
| SHEET | OF |



| | | | | | | | |
|---|--|---|--|--|--|---|--|
| | | CONCEPTUAL DESIGN | | CITY OF HOPEWELL HOPEWELL REGIONAL WASTEWATER TREATMENT FACILITY ALTERNATIVE 4A-1 LIGHT PHASE 2 | | PROPOSED OVERALL ELECTRICAL ONE-LINE DIAGRAM | |
| HDR Engineering, Inc. 5700 Lake Wright Dr. Suite 300 Norfolk, VA 23502 | | PROJECT MANAGER: WILLIAM S. M'COY DESIGNED BY: J. VAN TASSEL DRAWN BY: J. VAN TASSEL CHECKED BY: L. ANDERSON | | PROJECT NUMBER: | | FILENAME: E-915.dwg SCALE: NONE | |
| ISSUE DATE DESCRIPTION | | PROJECT MANAGER: | | PROJECT NUMBER: | | DRAWING NUMBER: | |
| C 04/18/2014 VE E-1A | | DESIGNED BY: J. VAN TASSEL | | PROJECT NUMBER: | | SHEET OF | |
| B 09/20/2013 REVISED FOR BLOWER BUILDING CONCEPTUAL DESIGN SUBMITTAL | | CHECKED BY: L. ANDERSON | | PROJECT NUMBER: | | SHEET OF | |
| A 08/28/2013 | | PROJECT NUMBER: | | PROJECT NUMBER: | | SHEET OF | |



HRWTF Alternative 4A-1 Light Phase 2
Value Engineering Study Responses



Alternative No. [E1-B](#)
Description: Power Monitoring Improvements

Discussion of Design Base Changes:

The current proposed design does not clearly show where power monitoring equipment will be installed and how these devices will be networked into the plant SCADA. HNP will evaluate the power monitoring requirements for the project and make a recommendation.

Scope Reductions:

- 1) None.

Scope Additions:

- 1) Add Power monitoring equipment to the three blowers and the two main power feeds. A total of 5 power monitors are included.
- 2) Associated SCADA integration.

Other Notes:

Cost Summary:

| Item | Capital Cost | Annual O&M Cost | Net Present Worth Cost |
|--|--------------------|-----------------|------------------------|
| Added power monitors and SCADA integration | \$42,037.00 | | |
| TOTAL | \$42,037.00 | | |

Recommendations:

This alternative has been selected by the City.



HRWTF Alternative 4A-1 Light Phase 2
Value Engineering Study Responses



Alternative No. [MB-1](#)

Description: Changes to Recycle Pumps for MBBR

Discussion of Design Base Changes:

The current design proposes using axial flow pumps to pump the MBBR Recycle flows. There are 3 pumps to convey 2Q or 39.4 MGD of flow. The pumps indicate a TDH of 20 feet and very low static head. HNP will review recycle pump piping arrangement and determine what modifications should be considered to reduce pumping energy.

Scope Reductions:

- 1) Delete proposed 16-inch, 75HP pumps x qty 3
- 2) Revised piping arrangement allows the TDH to be reduced from 20 FT to 12 FT; exposed pipe routing along north and west sides of the MBBR using knee-brace supports, move stairs to SW corner.
- 3) Delete flow meter bypass; this line can be temporarily taken out of service to replace the flow meter if necessary.
- 4) Delete check valves

Scope Additions:

- 1) Add 18-inch, 50HP pumps x qty 3
- 2) Add motorized actuator to the isolation plug-valve at each pump discharge.

Other Notes:

If MB-1 is selected, the three associated pumps will be 50-HP and power monitoring would not be included.

The modifications to the MBBR Recycle piping will reduce the pump discharge head by about 8 feet at average flow conditions. HNP has calculated the annual O&M cost savings and net present value based on an average MBBR recycle flow of 23 MGD and a power cost of \$0.07 per kWh over a 20 year period at 5% interest rate.

Cost Summary:

| Item | Capital Cost | Annual O&M Cost | Net Present Worth Cost |
|---|----------------|-----------------|------------------------|
| Downsize pump, include motor-actuator, revise meter | (\$119,355.00) | | (\$119,355.00) |
| Pump Power Cost | | (\$22,000.00) | (\$274,000.00) |
| TOTAL | (\$119,355.00) | (\$22,000.00) | (\$393,355.00) |

Recommendations:

This alternative has been selected by the City.

GENERAL NOTES:
1. -

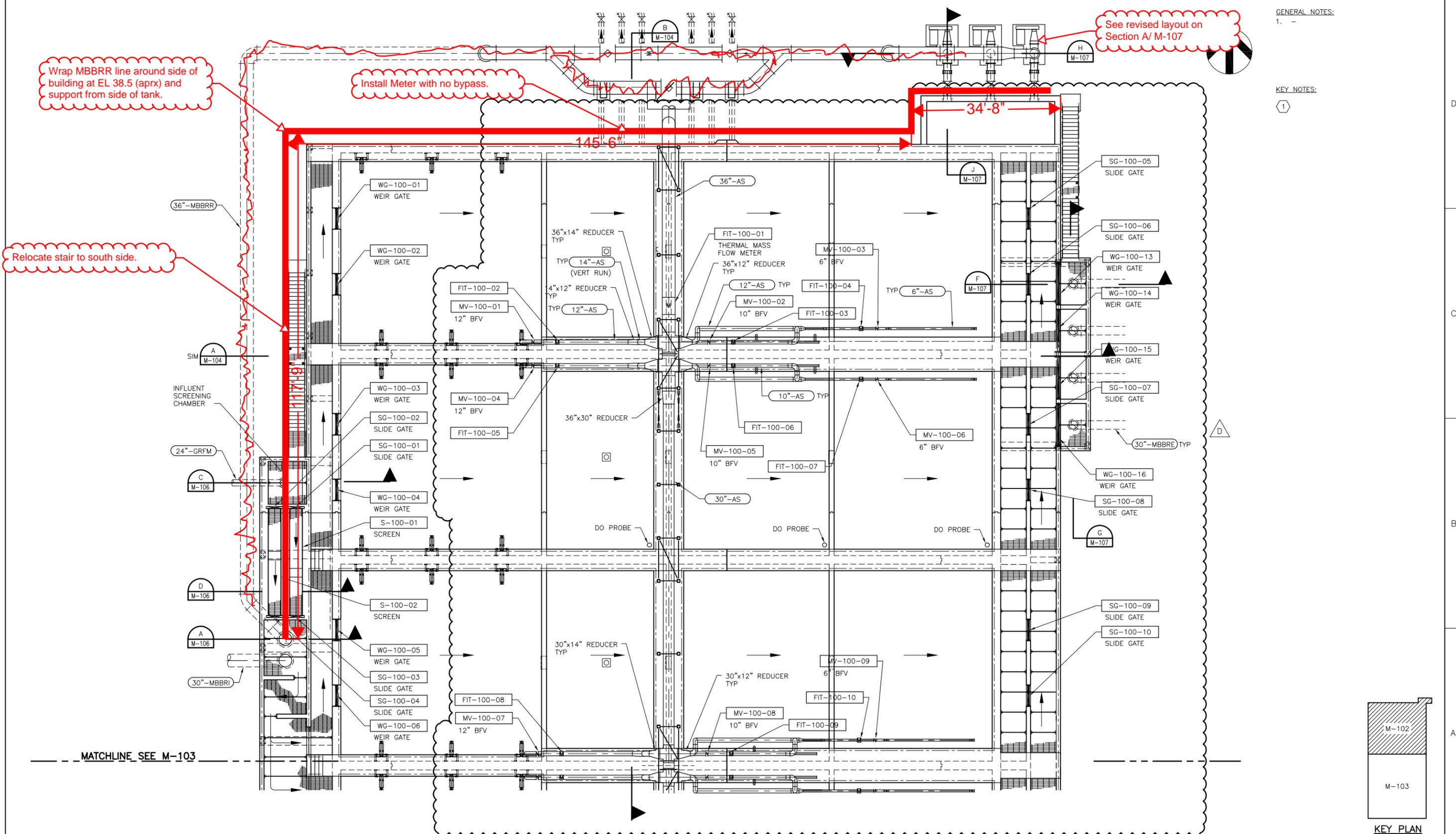
KEY NOTES:
①

See revised layout on Section A/ M-107

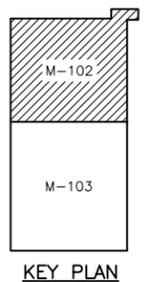
Wrap MBBRR line around side of building at EL 38.5 (aprx) and support from side of tank.

Install Meter with no bypass.

Relocate stair to south side.



MATCHLINE SEE M-103



HDR Engineering, Inc.
5700 Lake Wright Dr.
Suite 300
Norfolk, VA 23502

| ISSUE | DATE | DESCRIPTION |
|-------|------------|--|
| D | 03/12/2014 | AIR SUPPLY PIPING & EFF CHAN. REVISION |
| C | 09/18/2013 | MBBR TANK REVISION |
| B | 09/13/2013 | MBBR TANK |

| | |
|------------------|------------------|
| PROJECT MANAGER: | WILLIAM S. M'COY |
| DESIGNED BY: | D. ZIRKLE |
| DRAWN BY: | T. LOKEY |
| CHECKED BY: | |
| PROJECT NUMBER: | |

CONCEPTUAL DESIGN

**CITY OF HOPEWELL
HOPEWELL REGIONAL WASTEWATER TREATMENT FACILITY
ALTERNATIVE 4A-1 LIGHT PHASE 2**

**SEGREGATED MBBR SYSTEM
UPPER PLAN 1 OF 2**



FILENAME: M-102.dwg
SCALE: 3/32"=1'-0"

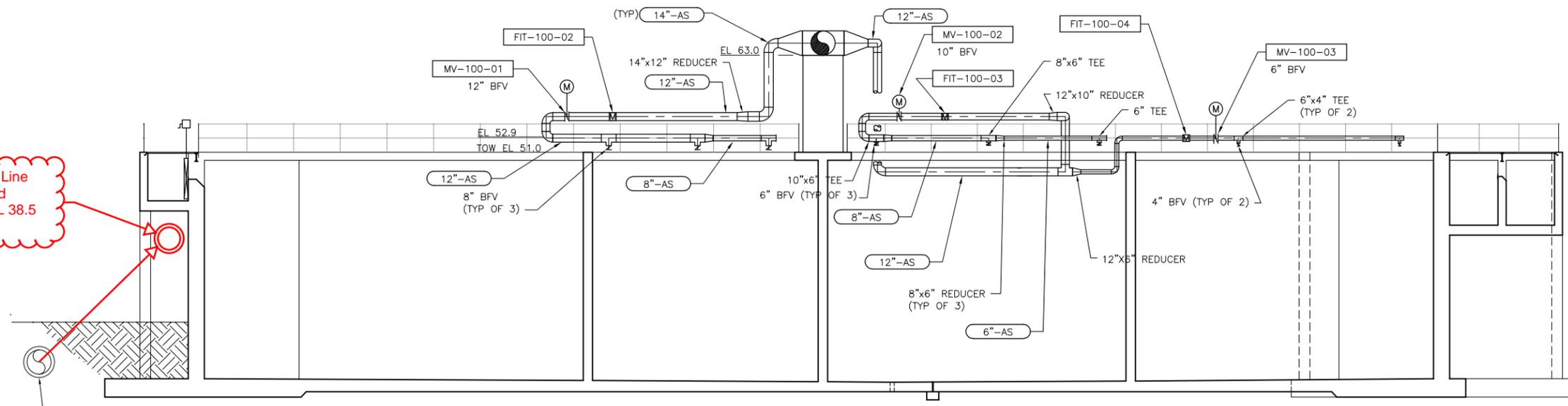
DRAWING NUMBER: **M-102**

SHEET OF -

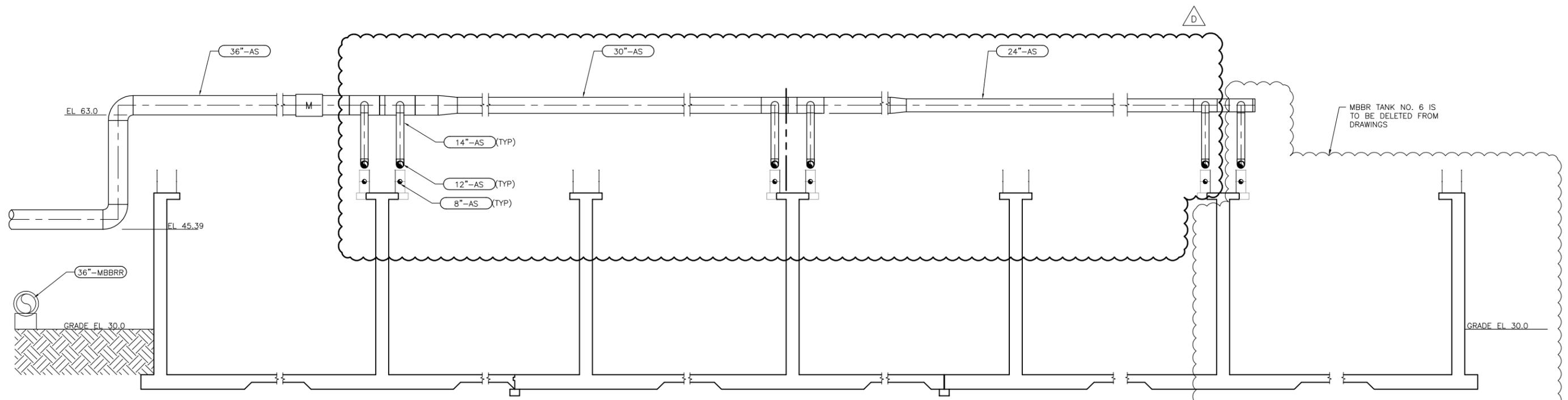
KEY NOTES:

1

Route MBBRR Line exposed around MBBR at CL EL 38.5 (aprx)



SECTION A
M-102



SECTION B
M-102

HDR
HDR Engineering, Inc.
5700 Lake Wright Dr.
Suite 300
Norfolk, VA 23502

| ISSUE | DATE | DESCRIPTION |
|-------|------------|----------------------------|
| D | 03/12/2014 | AIR SUPPLY PIPING REVISION |
| C | 09/18/2013 | MBBR TANKS REVISION |
| B | 09/13/2013 | MBBR TANKS |

| | |
|------------------|------------------|
| PROJECT MANAGER: | WILLIAM S. M'COY |
| DESIGNED BY: | D. ZIRKLE |
| DRAWN BY: | T. LOKEY |
| CHECKED BY: | |
| PROJECT NUMBER: | |

CONCEPTUAL DESIGN

**CITY OF HOPEWELL
HOPEWELL REGIONAL WASTEWATER TREATMENT FACILITY
ALTERNATIVE 4A-1 LIGHT PHASE 2**

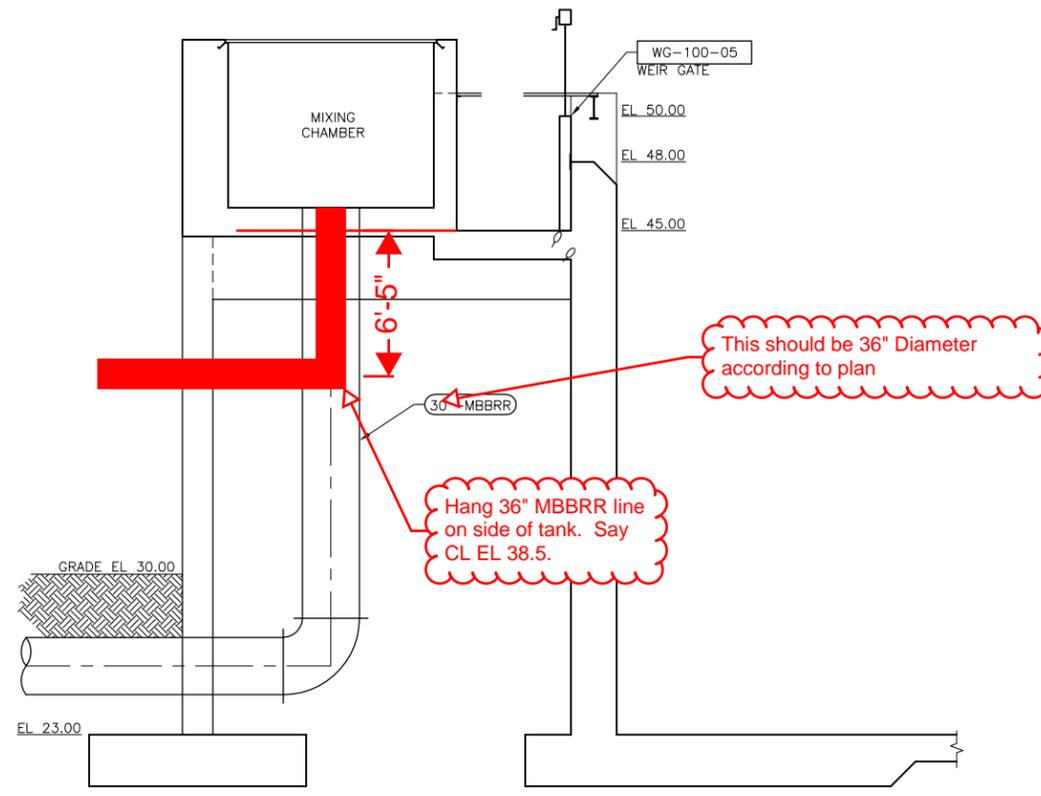
SEGREGATED MBBR SYSTEM SECTIONS

0 1" 2"

FILENAME: M-104.dwg
SCALE: 1/8" = 1'-0"

DRAWING NUMBER: **M-104**
SHEET OF -

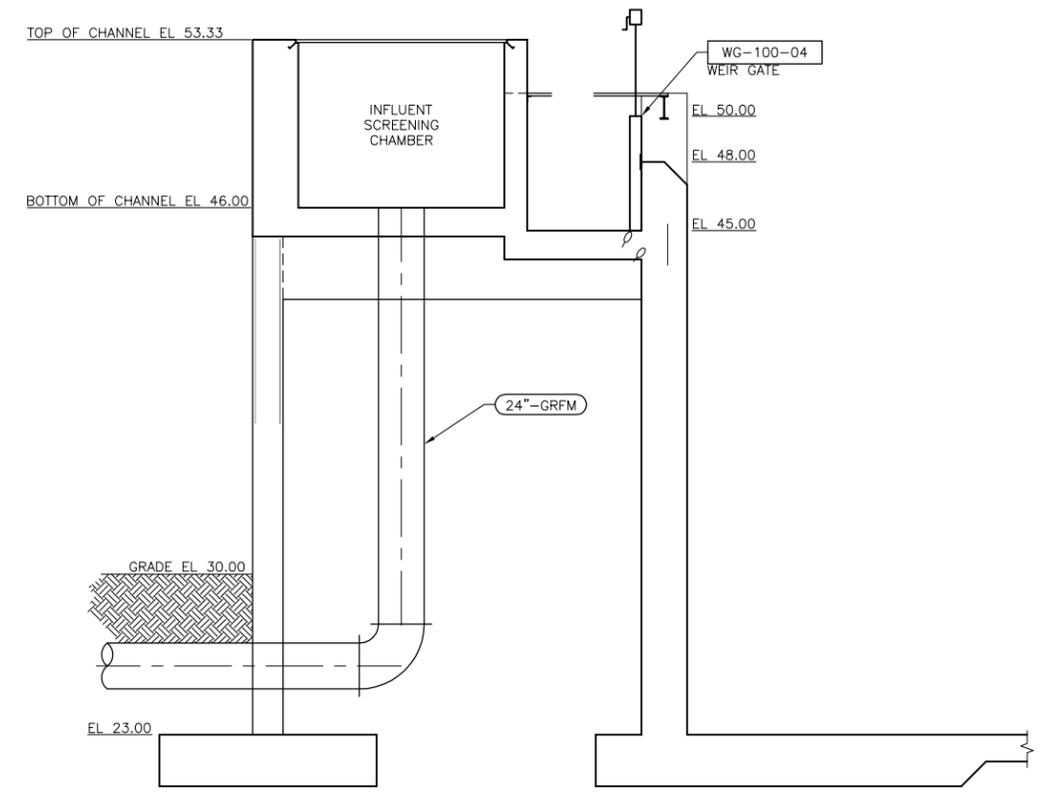
GENERAL NOTES:
1. -



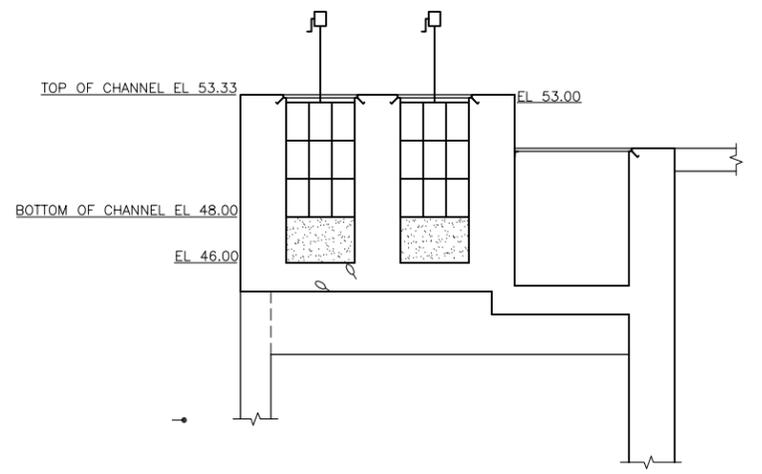
MIXING CHAMBER-SECTION A
SCALE: 1/4"=1'-0"

This should be 36" Diameter according to plan

Hang 36" MBBRR line on side of tank. Say CL EL 38.5.



INFLUENT SCREENING CHAMBER-SECTION C
SCALE: 1/4"=1'-0"



SCREENING CHAMBER-SECTION D
SCALE: 1/4"=1'-0"



HDR Engineering, Inc.
5700 Lake Wright Dr.
Suite 300
Norfolk, VA 23502

| ISSUE | DATE | DESCRIPTION |
|-------|------------|-------------|
| C | 09/18/2013 | MBBR TANKS |

| | |
|------------------|------------------|
| PROJECT MANAGER: | WILLIAM S. M'COY |
| DESIGNED BY: | D. ZIRKLE |
| DRAWN BY: | T. LOKEY |
| CHECKED BY: | |
| PROJECT NUMBER: | |

CONCEPTUAL DESIGN

**CITY OF HOPEWELL
HOPEWELL REGIONAL WASTEWATER
TREATMENT FACILITY**
**ALTERNATIVE 4A-1 LIGHT
PHASE 2**

**SEGREGATED MBBR SYSTEM
SECTIONS AND DETAILS**

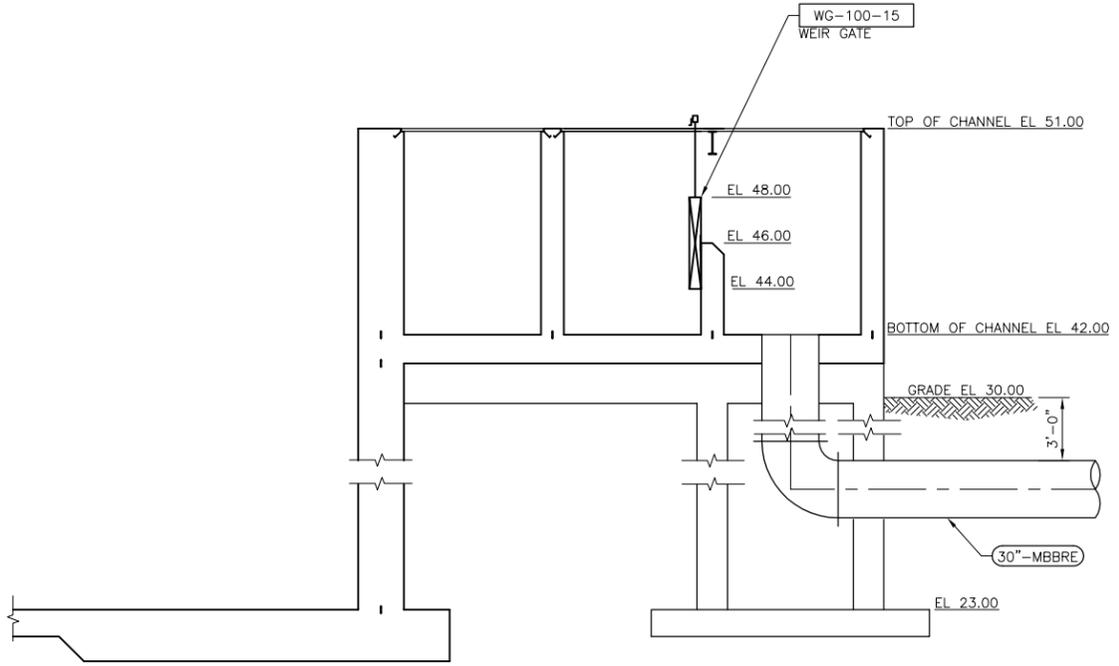


| | |
|----------|-----------|
| FILENAME | M-106.dwg |
| SCALE | AS NOTED |

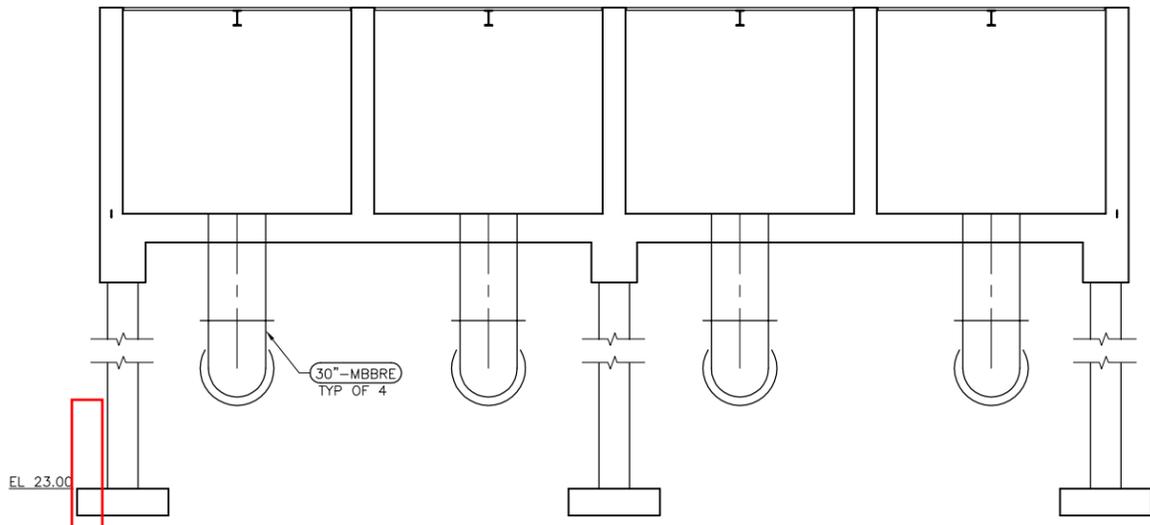
DRAWING NUMBER
M-106

SHEET OF -

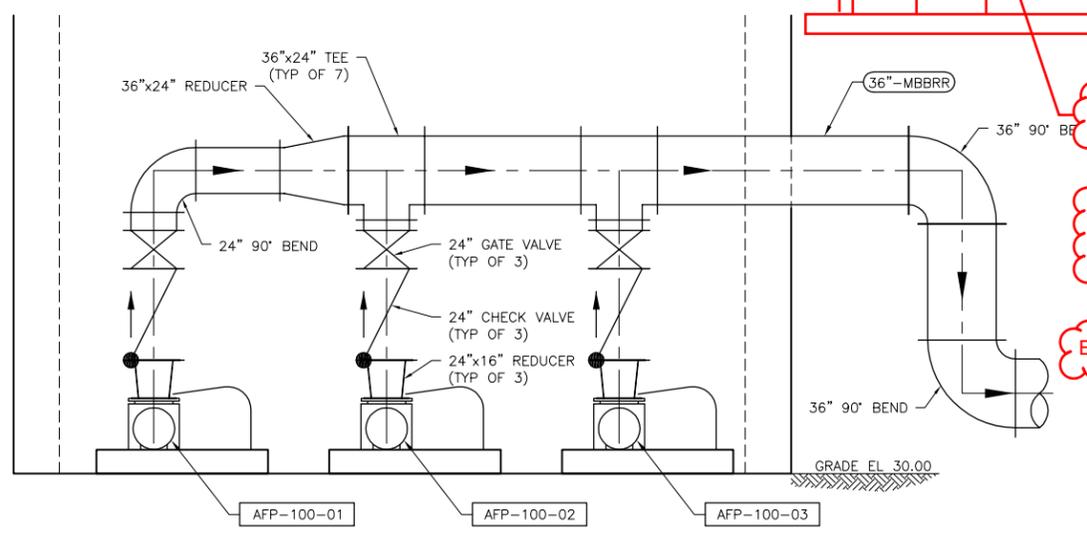
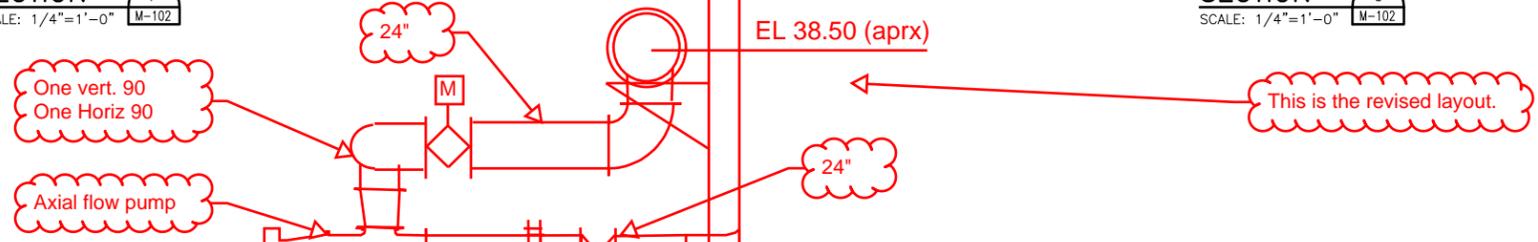
GENERAL NOTES:
1. -



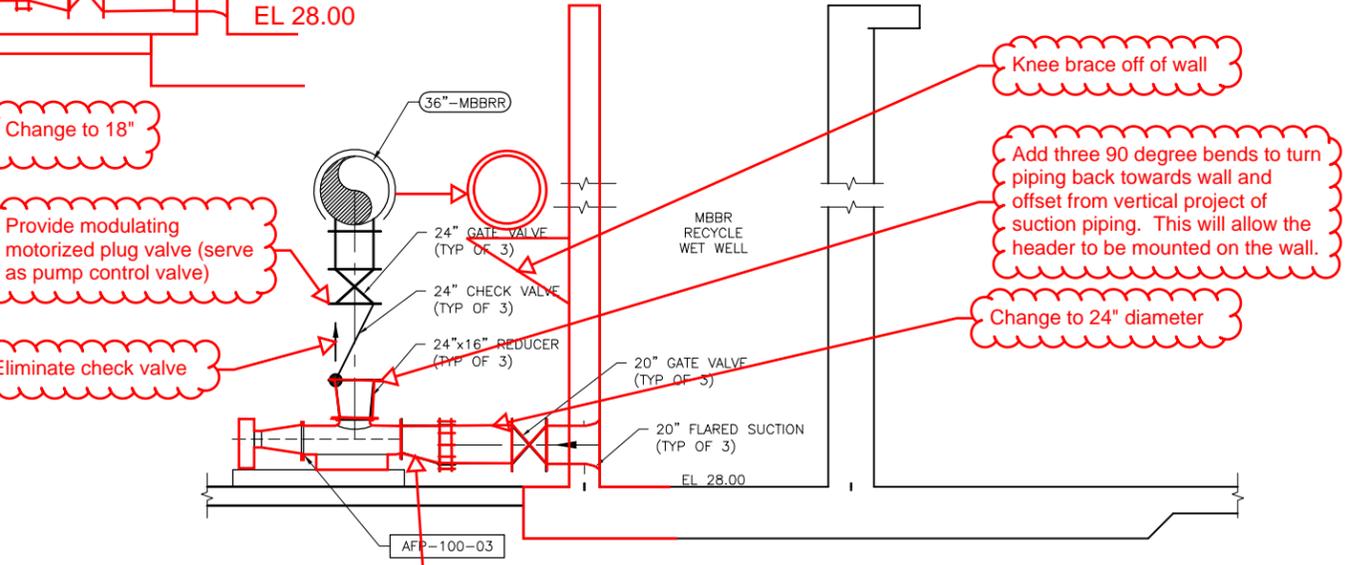
SECTION F
SCALE: 1/4"=1'-0" M-102



SECTION G
SCALE: 1/4"=1'-0" M-102



SECTION H
SCALE: 1/4"=1'-0" M-102



SECTION J
SCALE: 1/4"=1'-0" M-102

Need section of 16" diameter piping between pump and reducer. Say 5' for estimate.



HDR Engineering, Inc.
5700 Lake Wright Dr.
Suite 300
Norfolk, VA 23502

| ISSUE | DATE | DESCRIPTION |
|-------|------------|--------------------|
| C | 09/18/2013 | MBBR TANK REVISION |

| | |
|------------------|------------------|
| PROJECT MANAGER: | WILLIAM S. M'COY |
| DESIGNED BY: | D. ZIRKLE |
| DRAWN BY: | T. LOKEY |
| CHECKED BY: | |
| PROJECT NUMBER: | |

CONCEPTUAL DESIGN

CITY OF HOPEWELL REGIONAL WASTEWATER TREATMENT FACILITY
ALTERNATIVE 4A-1 LIGHT PHASE 2

SEGREGATED MBBR SYSTEM SECTIONS



| | |
|----------|-----------|
| FILENAME | M-107.dwg |
| SCALE | AS NOTED |

DRAWING NUMBER
M-107

SHEET OF -



HRWTF Alternative 4A-1 Light Phase 2
Value Engineering Study Responses



Alternative No. [MB-10](#)

Description: Review Blower Design/Turndown

Discussion of Design Base Changes:

The current design proposes utilizing three blowers, two multistage and one single-stage sized at 15,000 and 20,000 cfm respectively. The minimum airflow for the design conditions is approximately 8,400 cfm. There is a concern over the turndown ability of the proposed blowers to meet minimum airflow requirements. HNP has contacted the blower manufacturer to obtain a selection for a single stage blower with maximum capacity of 16,800 scfm with a 50% turndown to 8,400 scfm. The same blower model would be used for this revised capacity, but the air end impeller would be modified for the revised performance conditions. With these modifications, the motor size can be reduced to 1,250 HP.

The revised design basis will provide 30,000 cfm capacity with the largest unit out of service and 46,800 cfm capacity with all units in service. This will provide adequate capacity to meet the design basis air demands under 40% HW 2040 conditions listed in the Design Basis TM. It also provides adequate capacity to meet the maximum month air demand under 100% HW 2040 conditions, which is 32,700 cfm.

Scope Reductions:

- 1) Revised single stage blower selection

Scope Additions:

- 1) None.

Other Notes:

Siemens Turblex has confirmed that the design capacity of the proposed Model KA-44-SV-GL225 single-stage centrifugal compressor can be modified to 16,800 SCFM @ 13.5 PSIG discharge pressure (14.7 PSIA, 68 F, 36% RH) allowing comfortably for a 50% turndown capacity to 8,400 SCFM (or lower) by modifying the air-end impeller configuration. The blower size and model will remain the same, but the lower maximum air flow will reduce the required HP, and therefore reduce the drive motor size from 1,400 HP to 1,250 HP. Sizes of electrical equipment, conduit and wire would not change significantly in this reduction in motor size, therefore , no price impacton the power supply in terms of MCC starter/breaker size, power supply cables and conduit sizes . The equipment price deduct for reducing the motor size is noted below. The Siemens Turblex proposed scope of supply would otherwise remain the same except for the revised motor size of 1,250 HP.

Cost Summary:

| Item | Capital Cost | Annual O&M Cost | Net Present Worth Cost |
|---------------------------------------|---------------|-----------------|------------------------|
| Revised single stage blower selection | (\$19,000.00) | | |
| TOTAL | (\$19,000.00) | | |

Recommendations:

This alternative has been selected by the City.



HRWTF Alternative 4A-1 Light Phase 2
Value Engineering Study Responses



Alternative No. [MI-3](#)

Description: Delete Building Structure over Pump Room

Discussion of Design Base Changes:

The current design of the MBBR Influent Pump Station includes a masonry superstructure over the Pump Room, Mechanical and Electrical Room and the Sodium Bisulfite Metering Pump Room. The VE alternative proposes deleting the building structure over the Pump Room and leave the building structure over the other portions of the facility. The new design will leave the pumps exposed to outdoor conditions on a slab.

Scope Reductions:

- 1) Deleting the building over the VTSH pump room.

Scope Additions:

- 1) Adding heat trace and insulation as necessary for freeze protection in this room.
- 2) Upgrade electrical equipment for outdoor installation.

Other Notes:

The Electrical Room and Sodium Bisulfite Metering Pump Room were not changed to pre-engineered metal building construction. The construction of these rooms require fire-rated walls and corrosion-resistant materials due to the adjacent chemical storage facilities.

Cost Summary:

| Item | Capital Cost | Annual O&M Cost | Net Present Worth Cost |
|-------------------------------------|-----------------------|-----------------|------------------------|
| Building Credit | (\$190,952.00) | | |
| Heat Trace Adder | \$1,442.00 | | |
| Electrical Upgrade to Outdoor Rated | \$40,000.00 | | |
| TOTAL | (\$149,510.00) | | |

Recommendations:

This alternative has been selected by the City.



Alternative No. XX
 Description: Change Blower CS Air Pipe to 304SS Air Piping



Discussion of Design Base Changes:

Change all air supply piping from carbon steel to 304 SS material. Pipe material shall have the following wall thickness:

| Nominal Pipe Size (IN.) | Schedule/ Gauge/Plate | Nominal Wall Thickness (IN.) |
|-------------------------|-----------------------|------------------------------|
| 6 | Schedule 5 | 0.109 |
| 8 | Schedule 5 | 0.109 |
| 10 | 12 Gauge Sheet | 0.109 |
| 12 | 12 Gauge Sheet | 0.109 |
| 14 | 11 Gauge Sheet | 0.125 |
| 16 | 11 Gauge Sheet | 0.125 |
| 18 | 11 Gauge Sheet | 0.125 |
| 20 | 10 Gauge Sheet | 0.140 |
| 24 | Plate | 0.188 |
| 30 | Plate | 0.188 |
| 36 | Plate | 0.188 |
| 42 | Plate | 0.250 |
| 48 | Plate | 0.250 |
| 54 | Plate | 0.312 |
| 60 | Plate | 0.312 |
| 72 | Plate | 0.375 |

Scope Reductions:

- 1) Coating credit
- 2) Credit Carbon Steel Pipe

Scope Additions:

- 1) L304 SST Pipe

Other Notes:

Selection of pipe material is Owner preference.

Cost Summary:

| Item | Capital Cost | Annual O&M Cost | Net Present Worth Cost |
|----------------------------|---------------------|-----------------|------------------------|
| Coating Credit | (\$42,635.00) | | |
| Stainless Steel Pipe Adder | \$634,257.00 | | |
| Credit Carbon Steel Pipe | (\$257,590.00) | | |
| TOTAL | \$334,032.00 | | |

Recommendations:

This alternative has been selected by the City.



HRWTF Alternative 4A-1 Light Phase 2
Value Engineering Study Responses



Alternative No. YY

Description: Change Sodium Hydroxide Storage Tanks to Carbon Steel Material

Discussion of Design Base Changes:

The current design of the Sodium Hydroxide Facility includes Sodium Hydroxide Storage Tanks fabricated of FRP material. This VE alternate involves changing the storage tanks to carbon steel material. The tanks will be insulated and heat-traced for freeze protection.

Scope Reductions:

- 1) Change from FRP to carbon steel storage tank construction.

Scope Additions:

- 1) None.

Other Notes:

Cost Summary:

| Item | Capital Cost | Annual O&M Cost | Net Present Worth Cost |
|--|---------------------|-----------------|------------------------|
| Change insulated FRP Tanks to insulated CS tanks | (\$5,612.00) | | |
| TOTAL | (\$5,612.00) | | |

Recommendations:

This alternative has been selected by the City.